



**Iseas**  
*Pioneering Spirit*



**Manual**

**1**



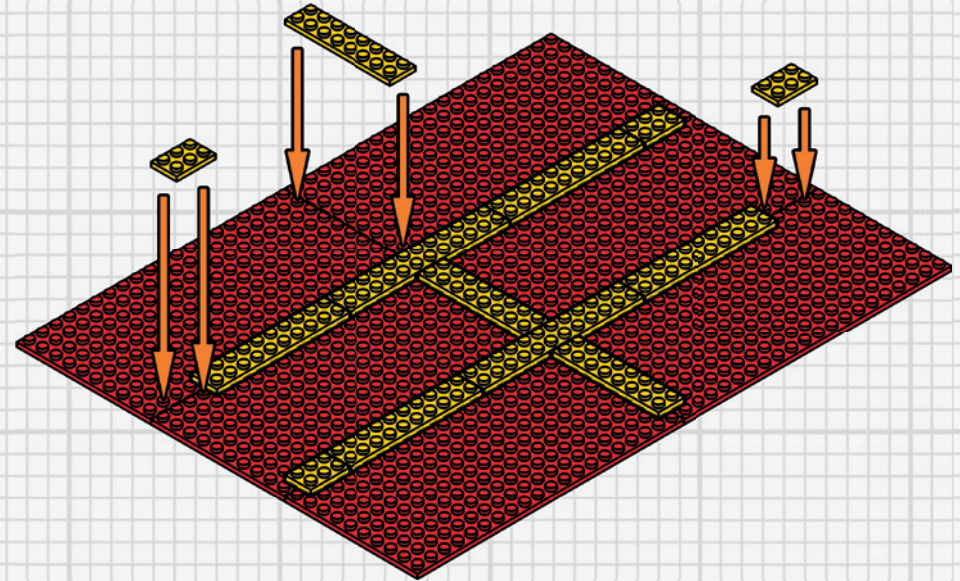
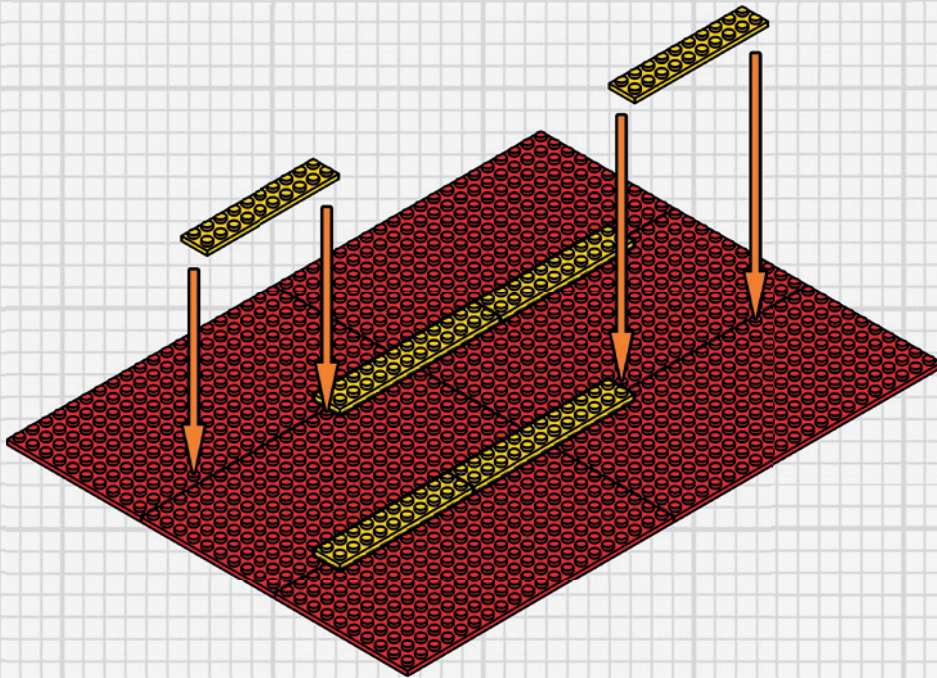
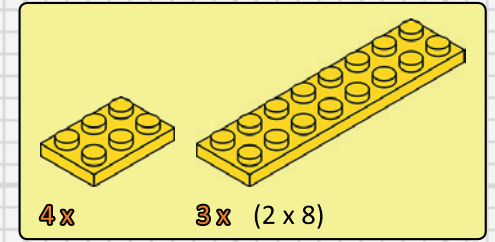
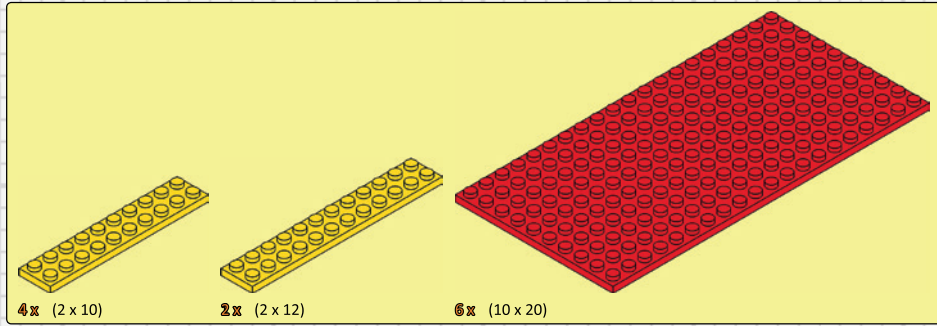
# Step 01



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# Step 02





# Step 03

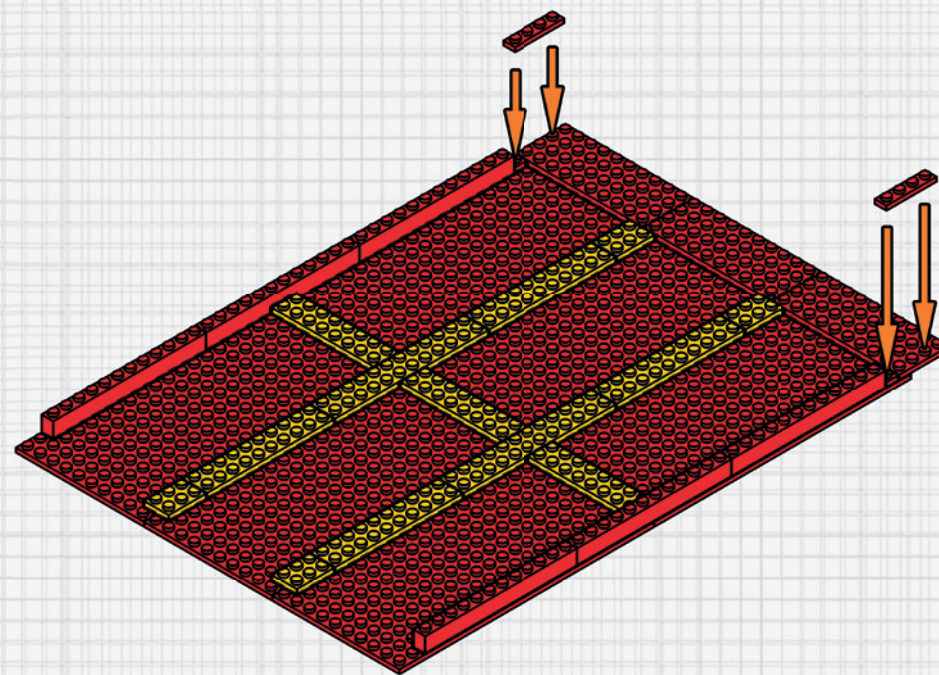
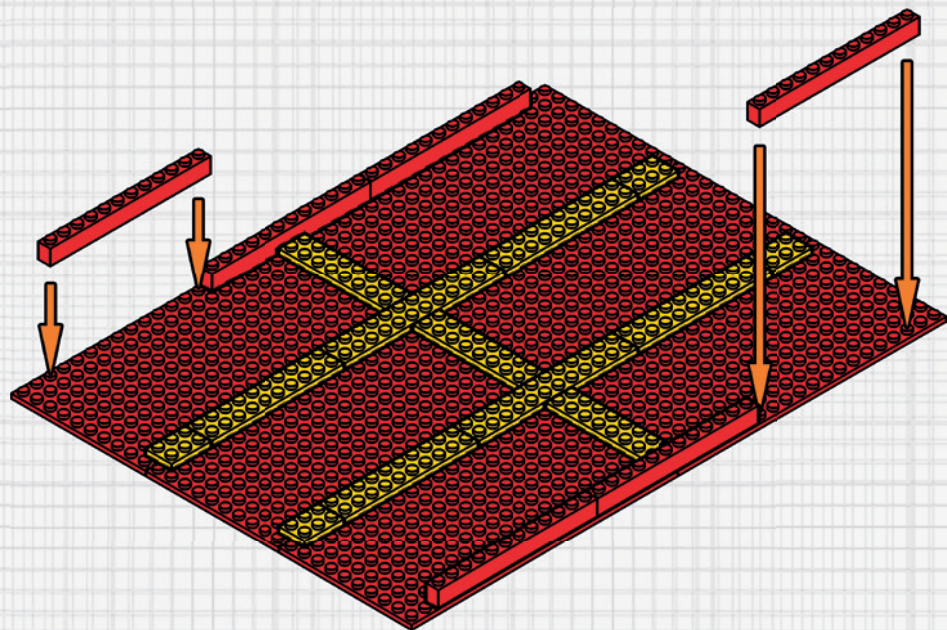
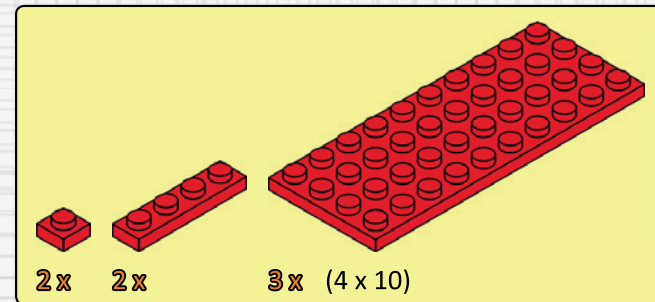
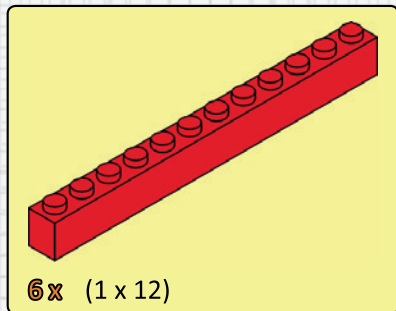


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elseas

# Step 04





# Step 05

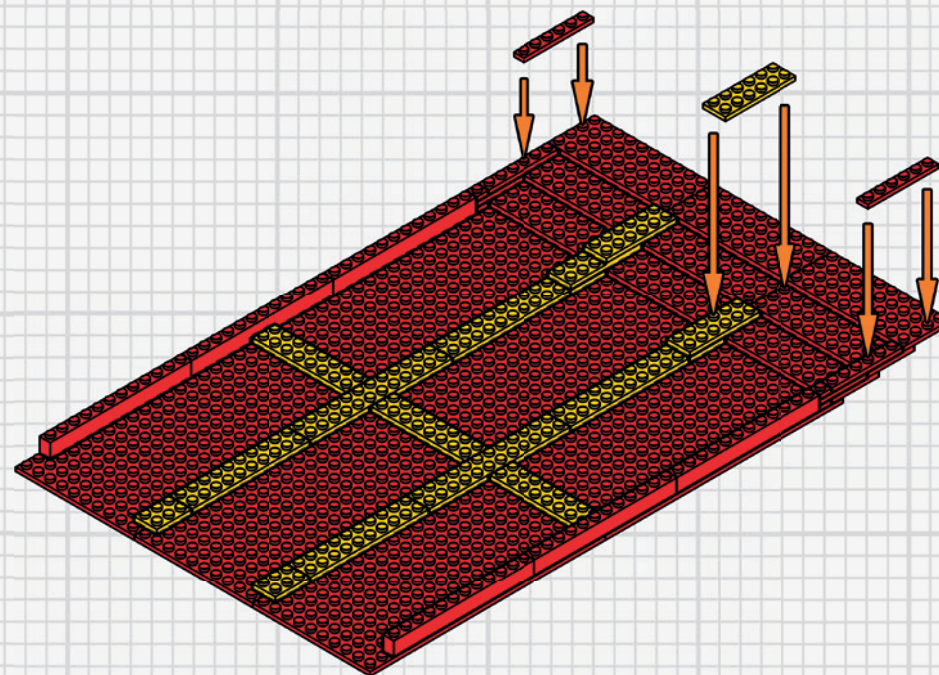
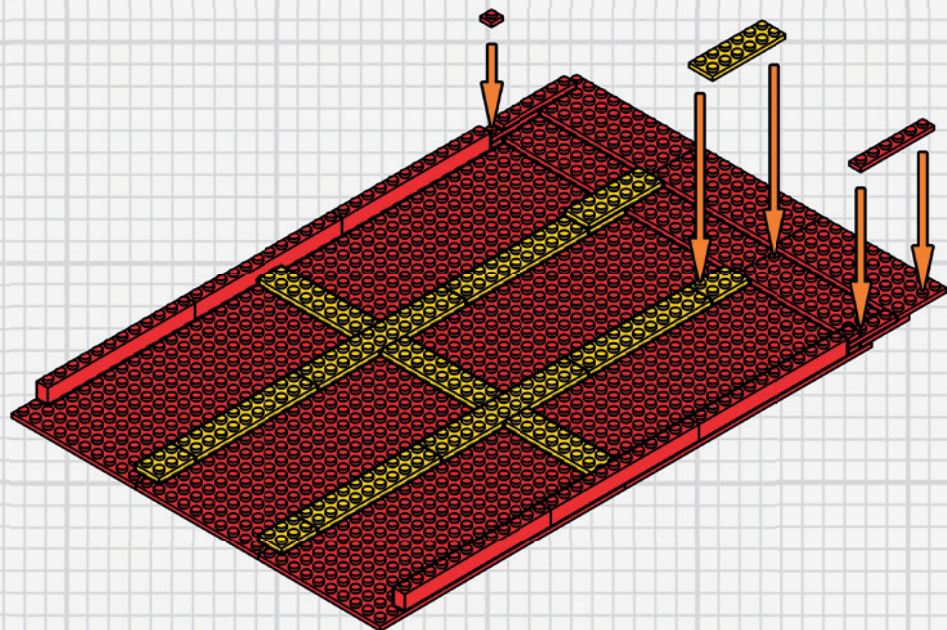
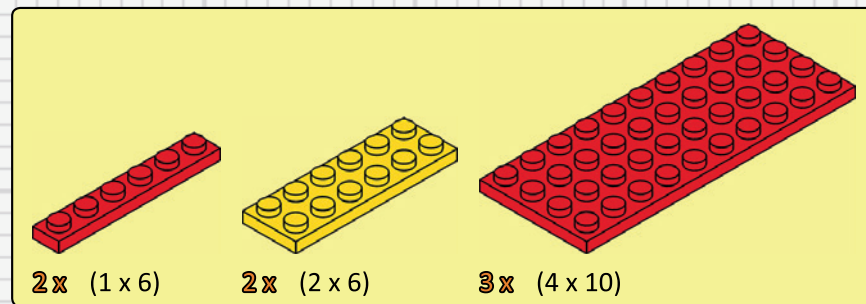
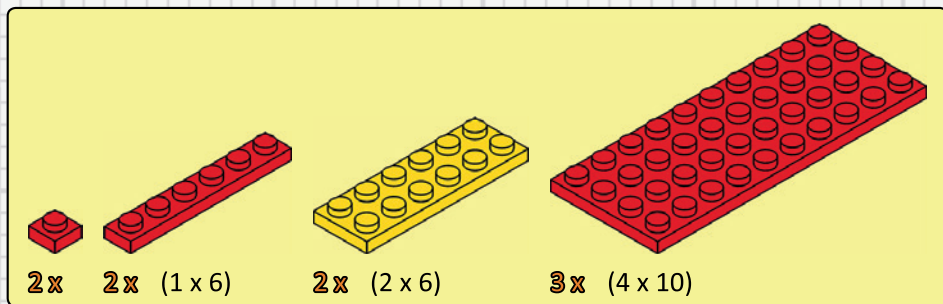


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elseas

# Step 06





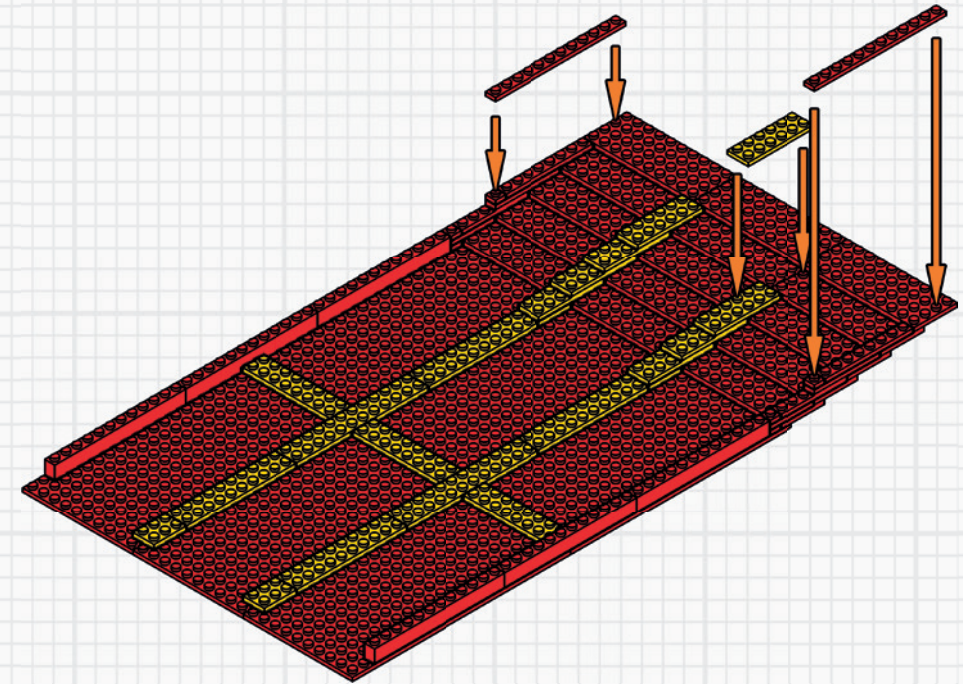
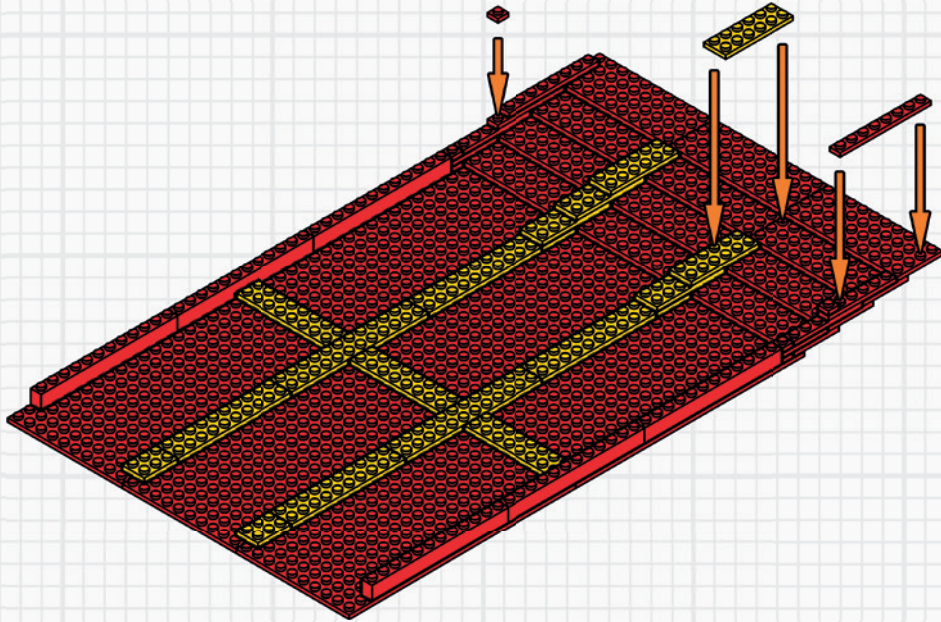
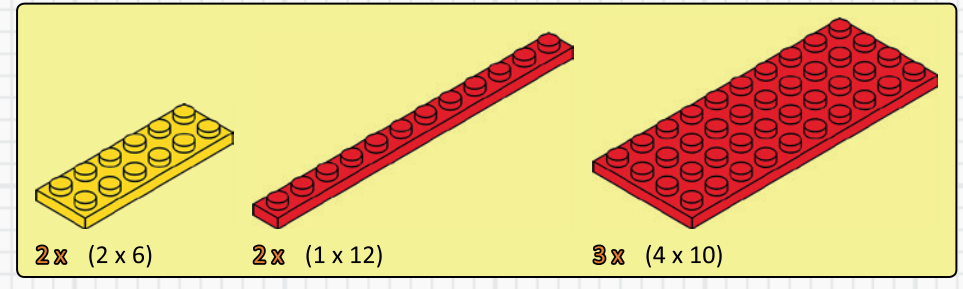
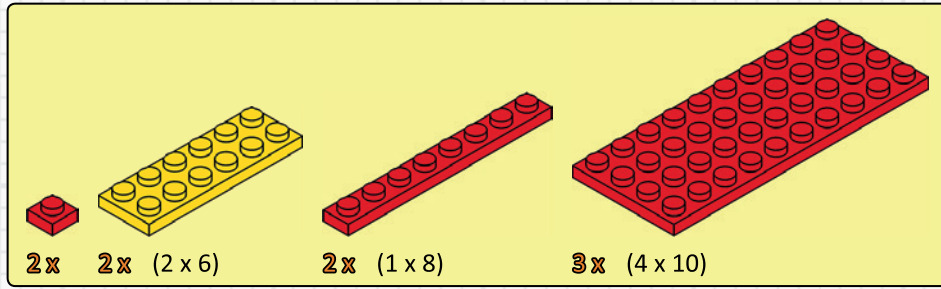
# Step 07



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# Step 08





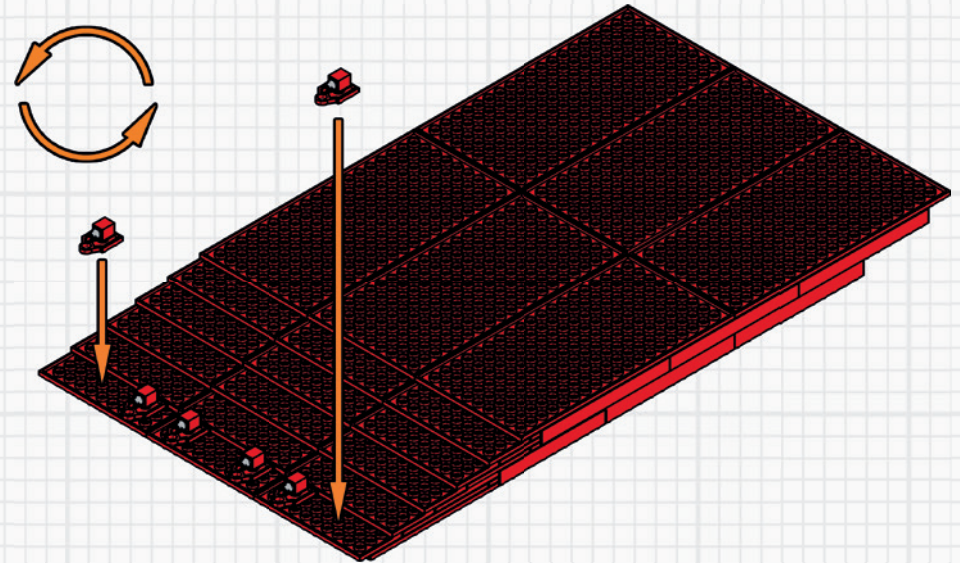
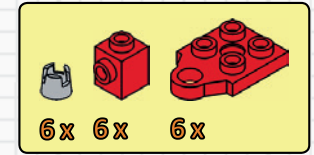
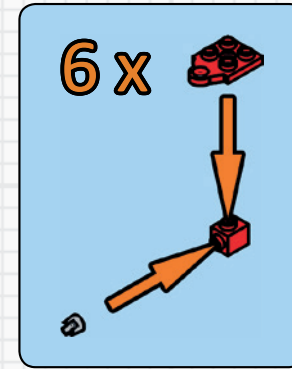
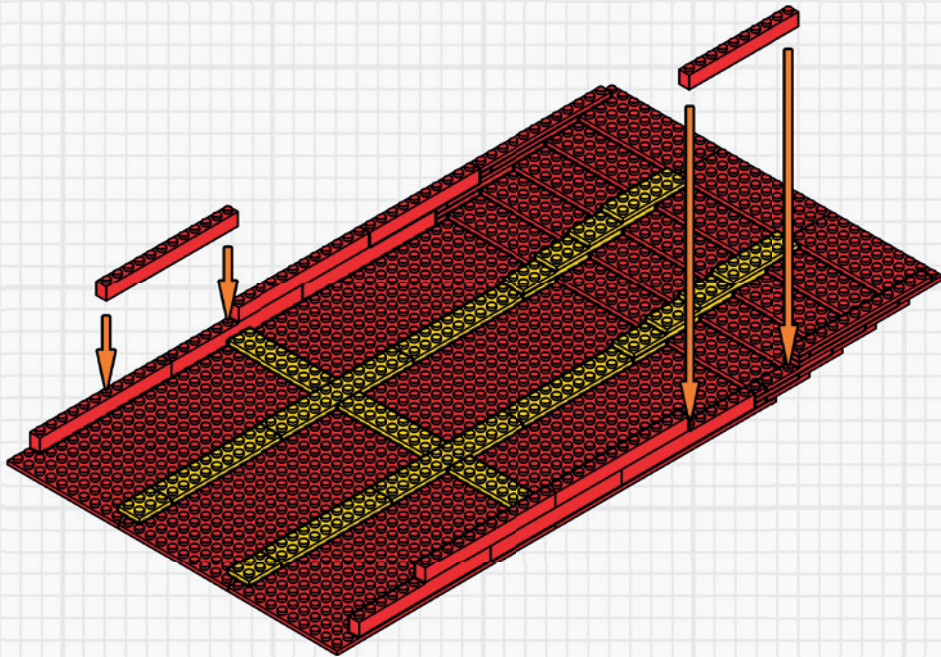
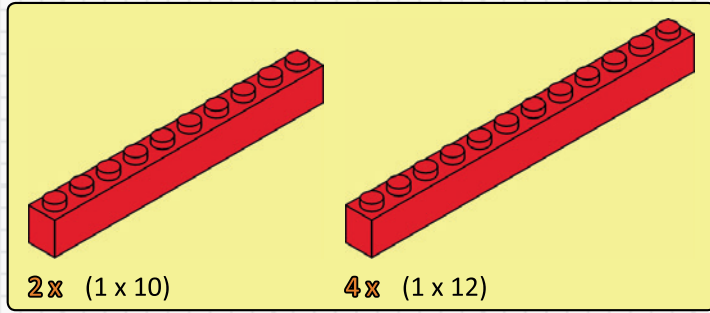
# Step 09



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# Step 10





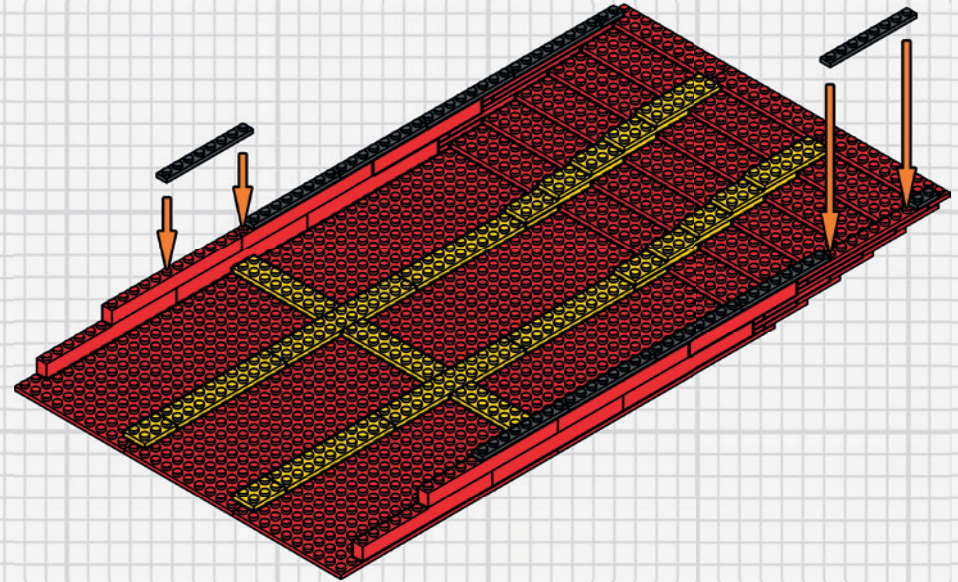
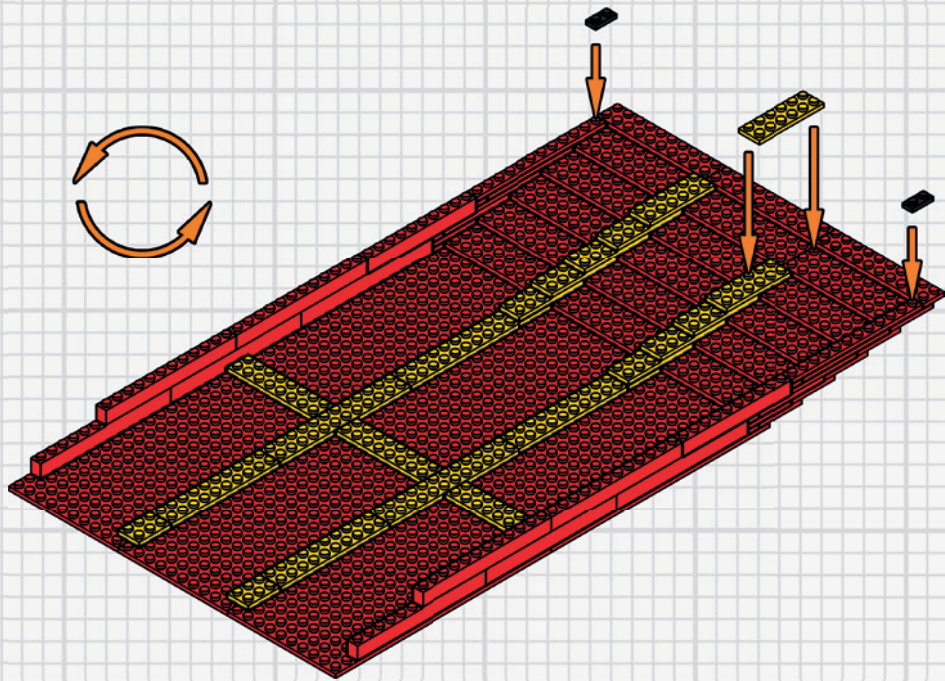
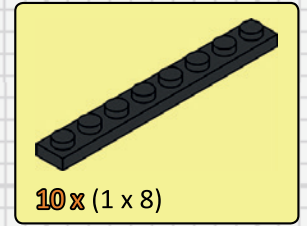
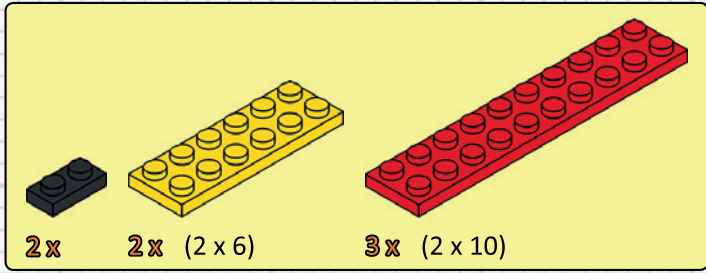
# Step 11



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# Step 12





# Step 13

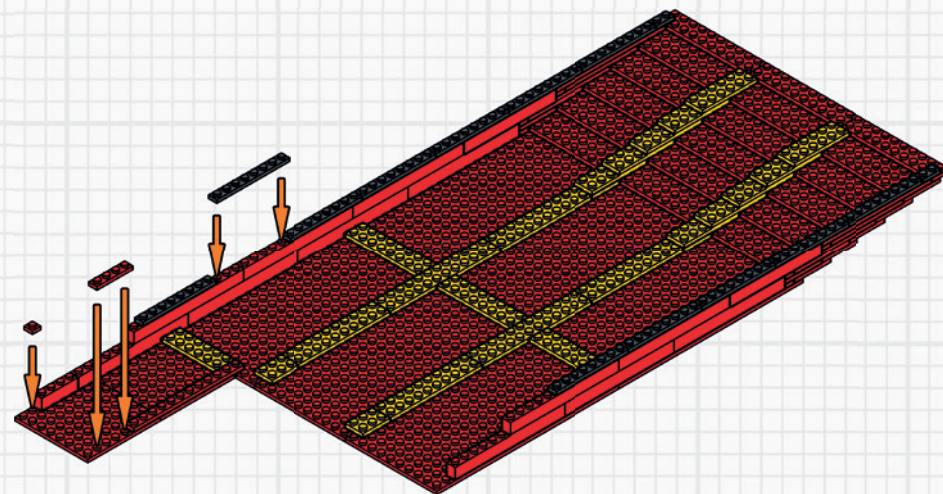
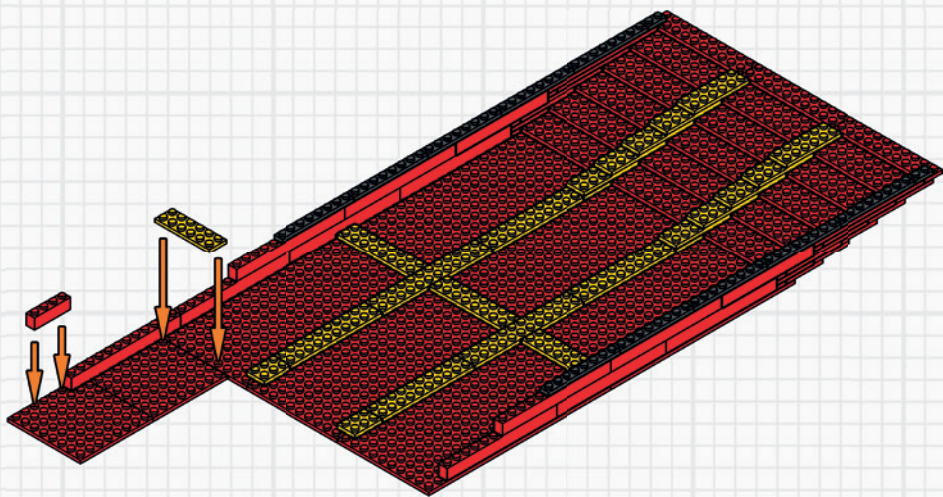
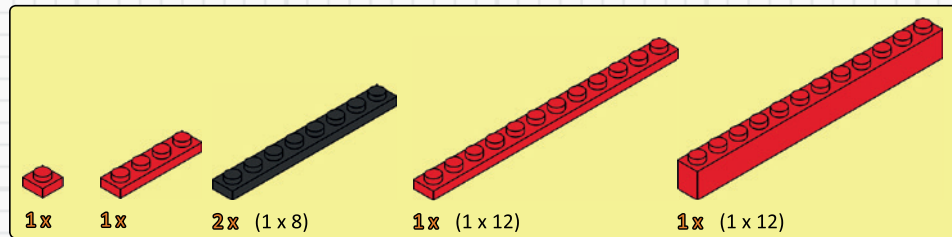
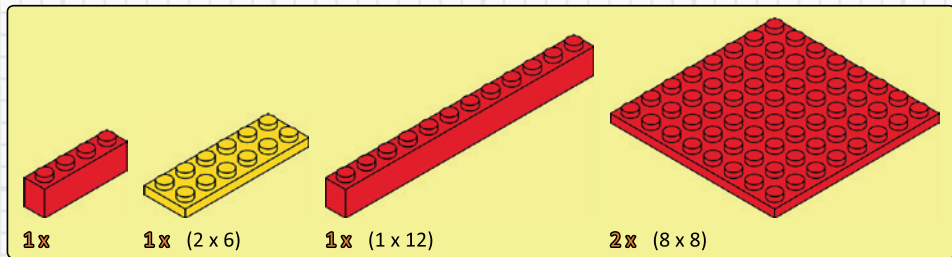


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# Step 14





# Step 15

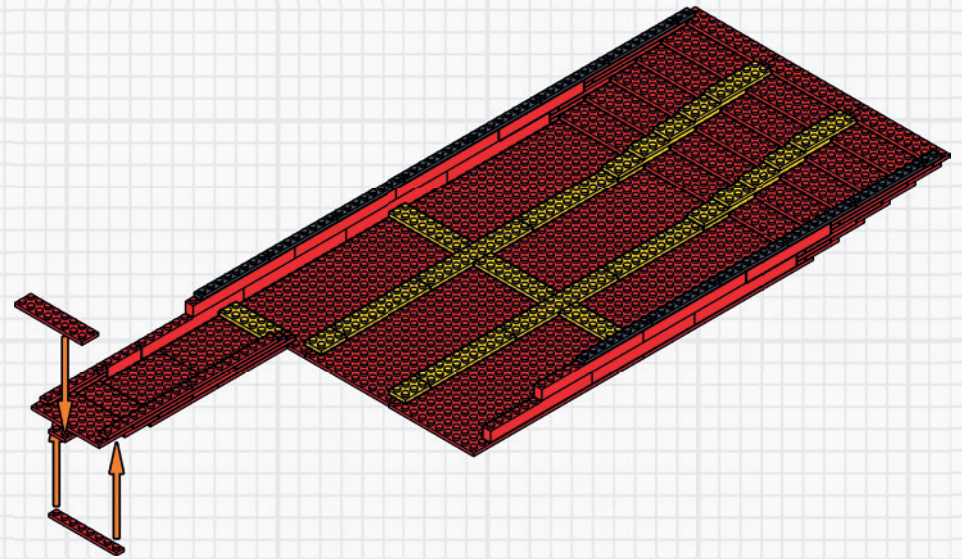
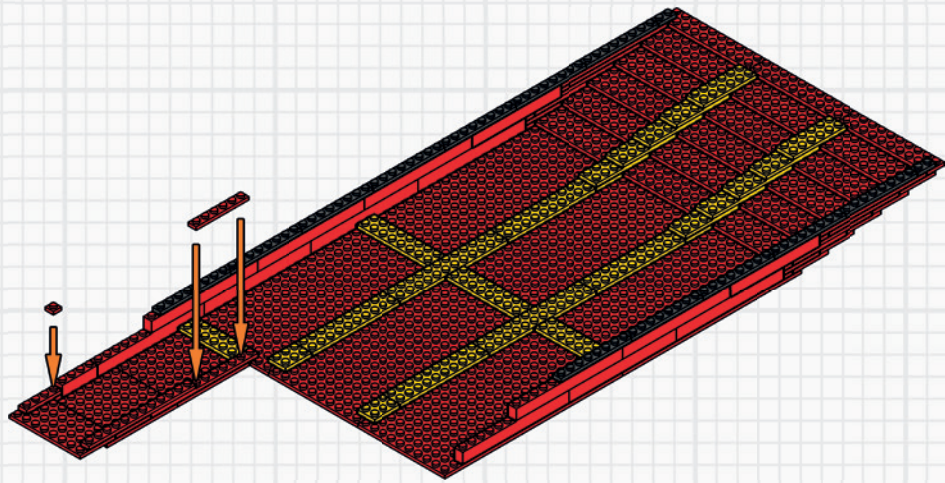
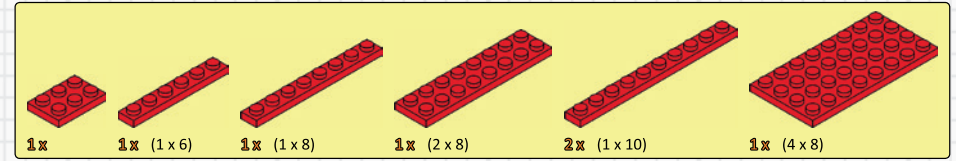
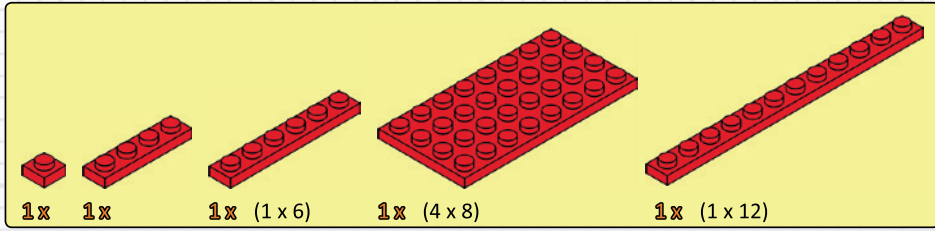


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# Step 16





# Step 17

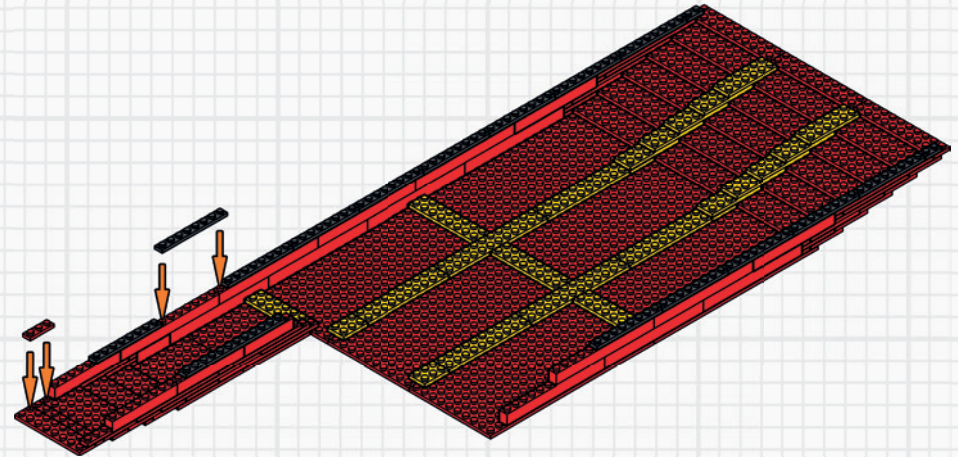
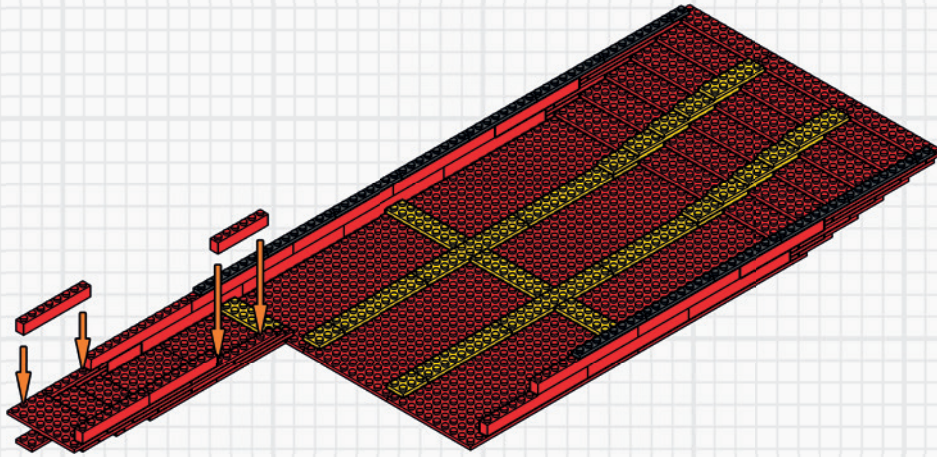
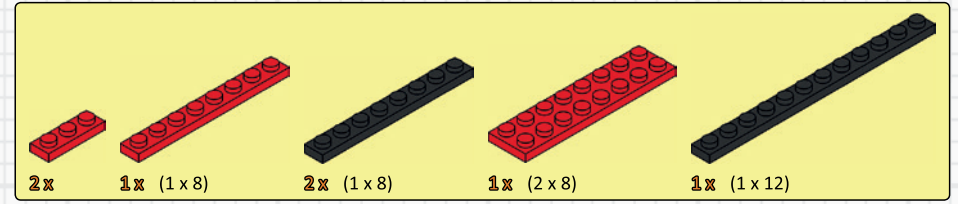
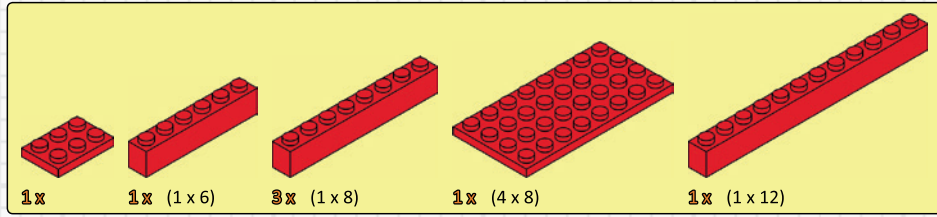


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# Step 18





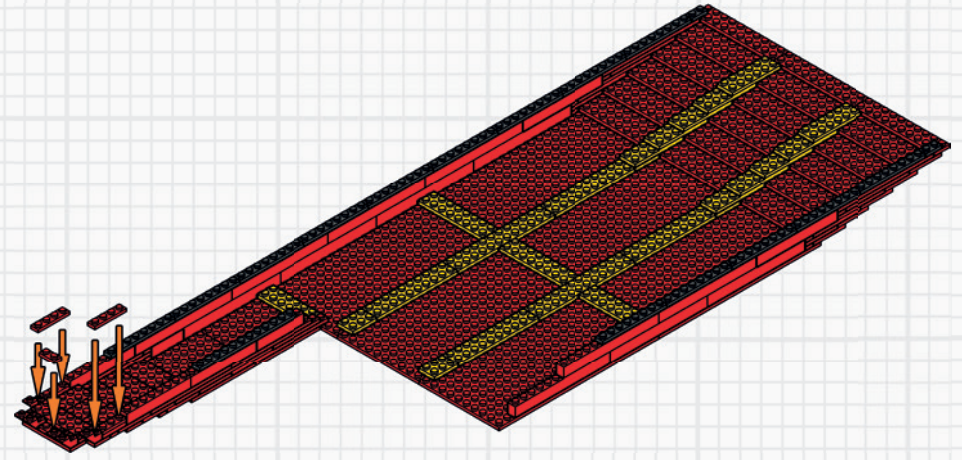
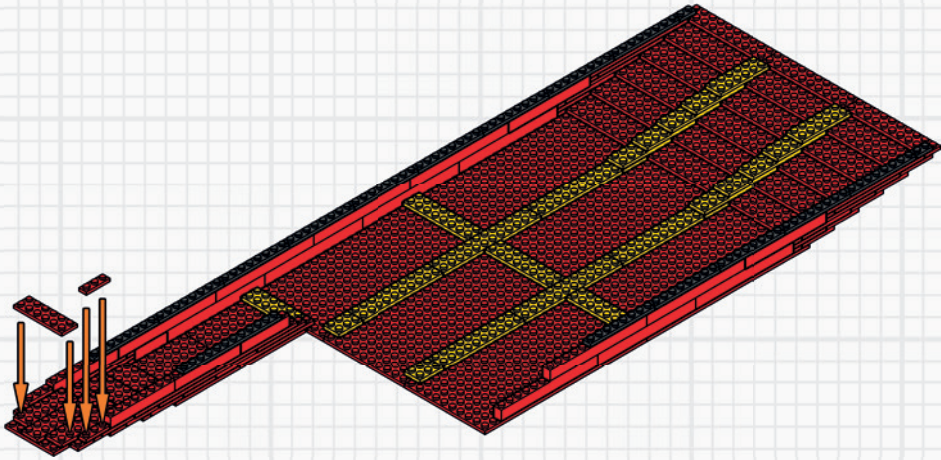
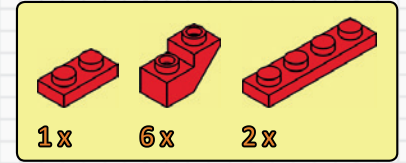
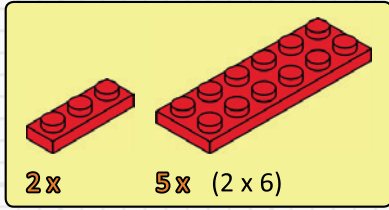
# Step 19



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# Step 20





# Step 21

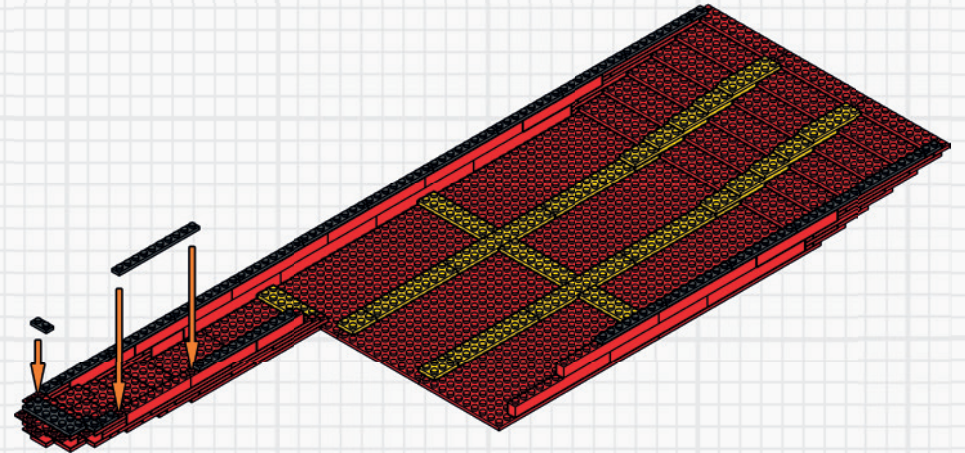
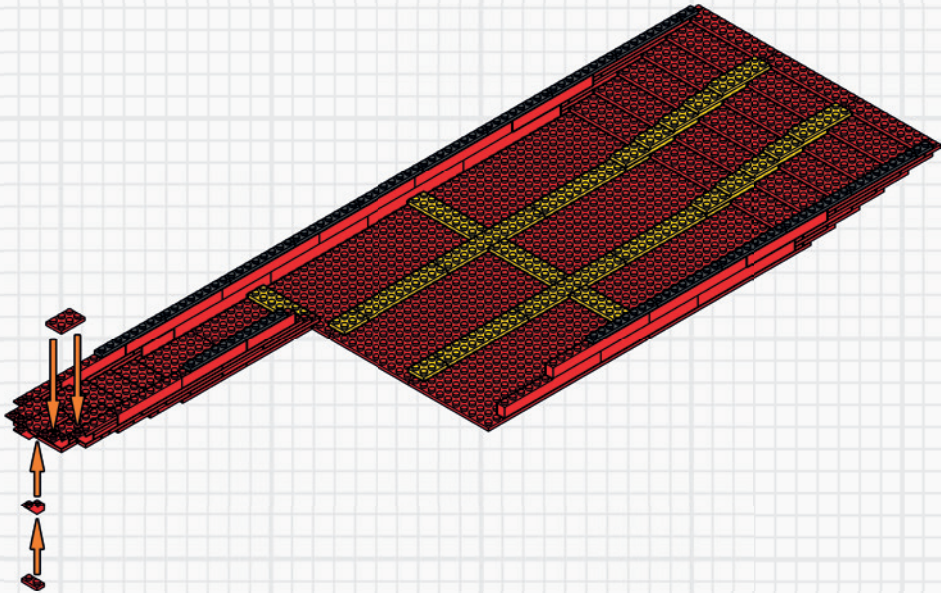
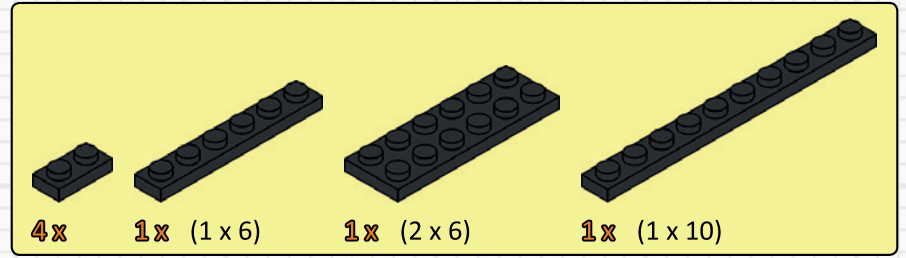
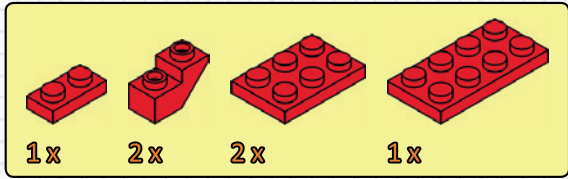


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# Step 22





# Step 23

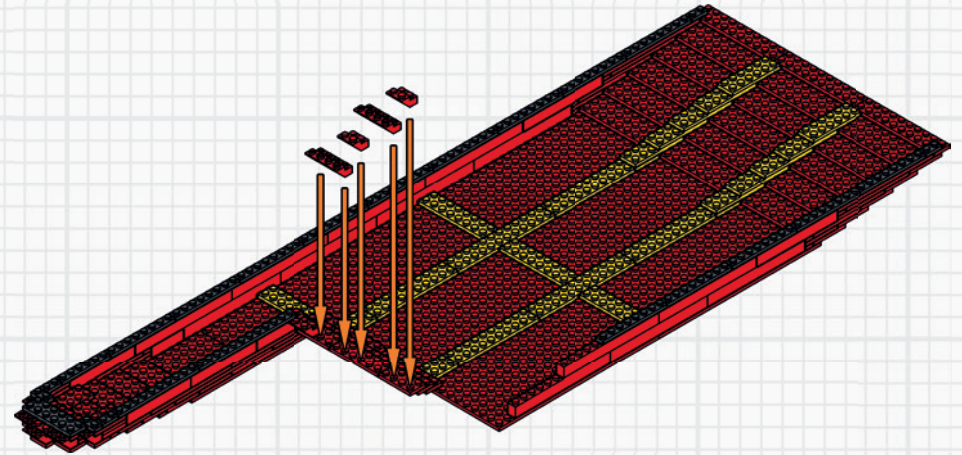
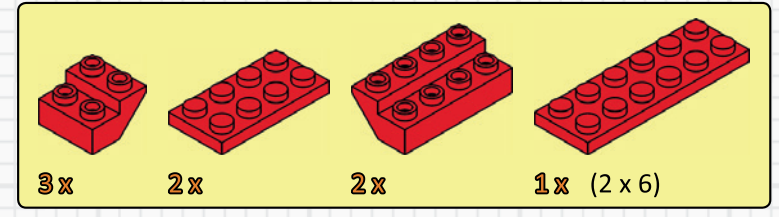
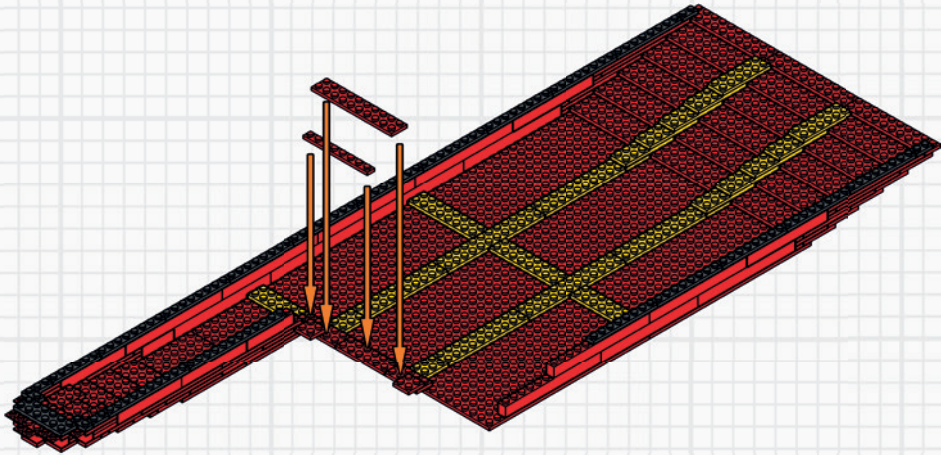
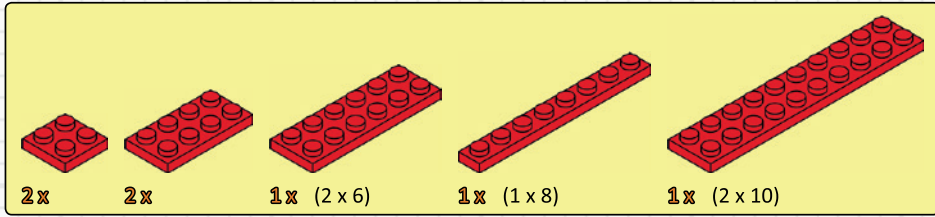


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# Step 24





# Step 25

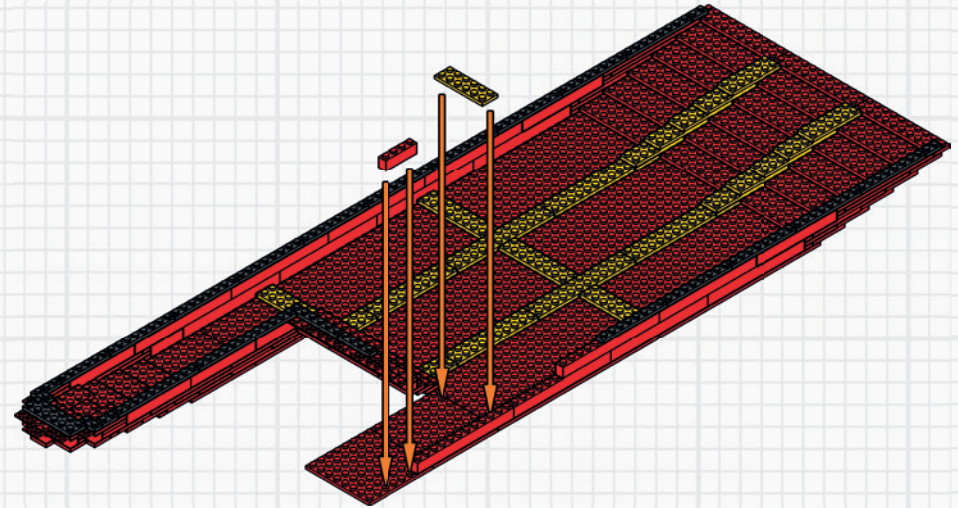
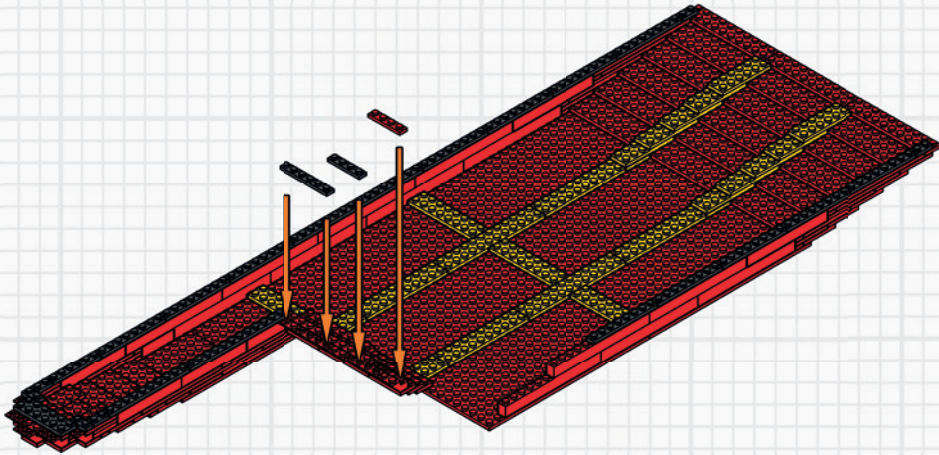
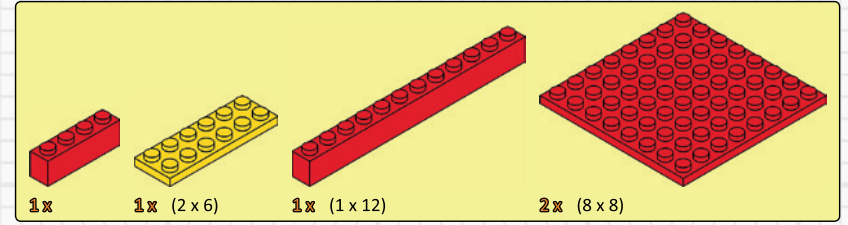
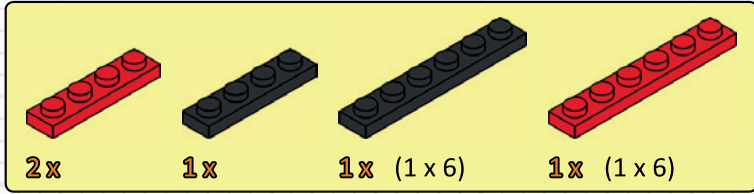


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# Step 26





# Step 27

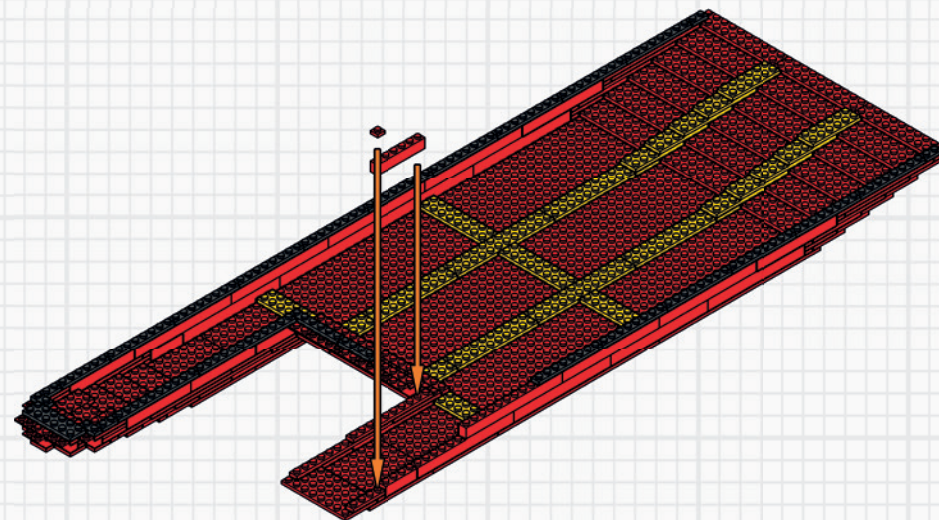
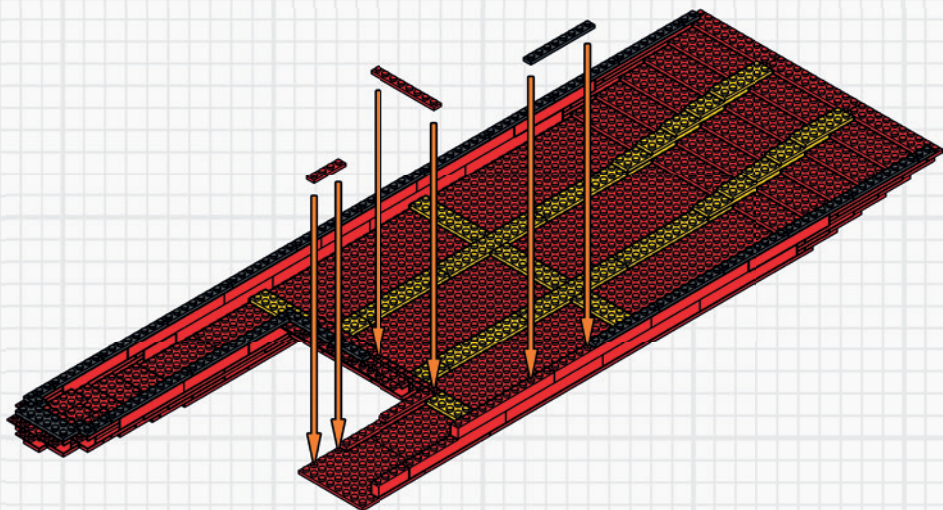
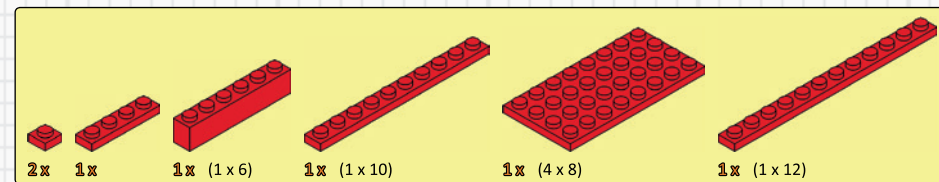
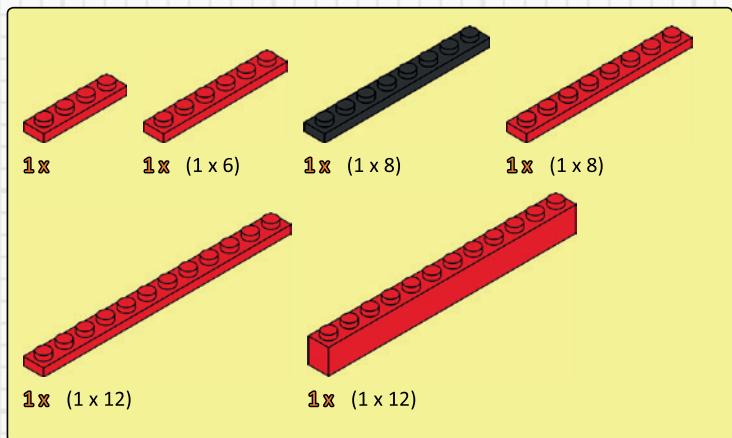


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# Step 28





# Step 29

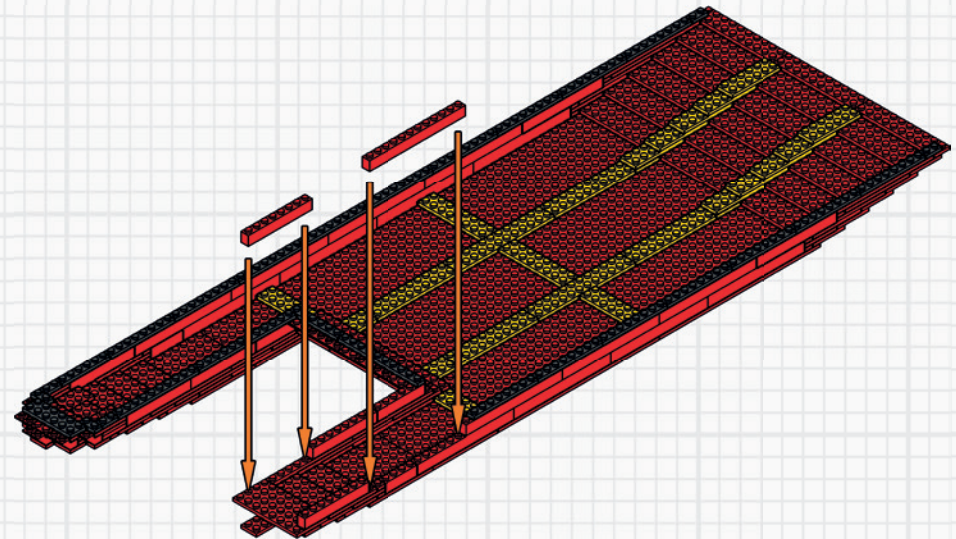
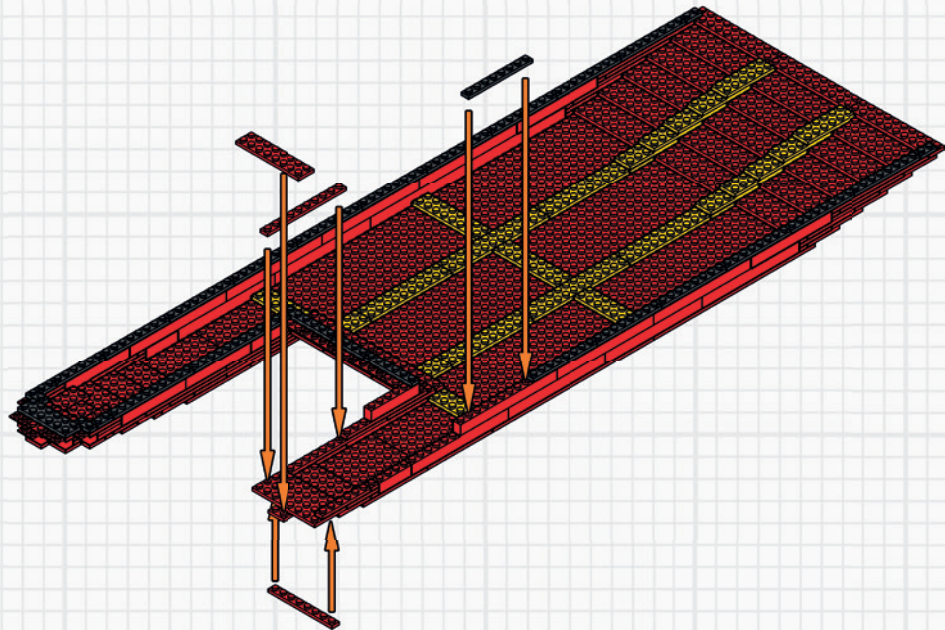
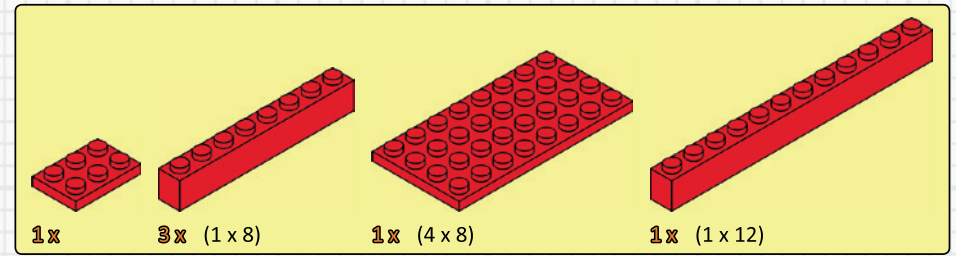
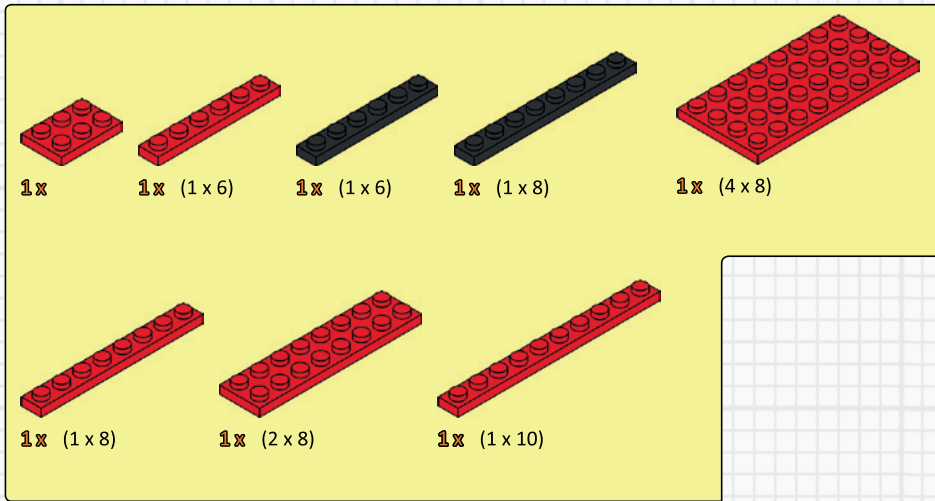


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elseas

# Step 30





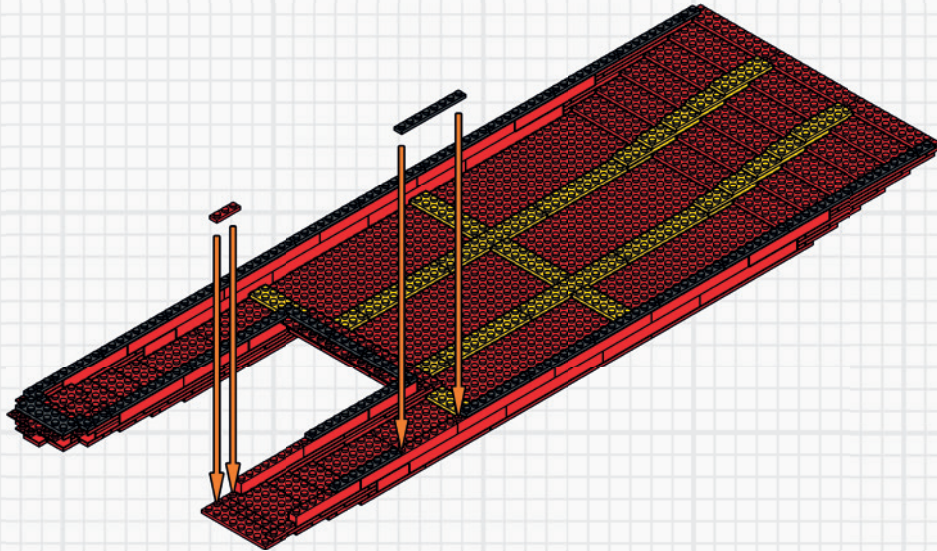
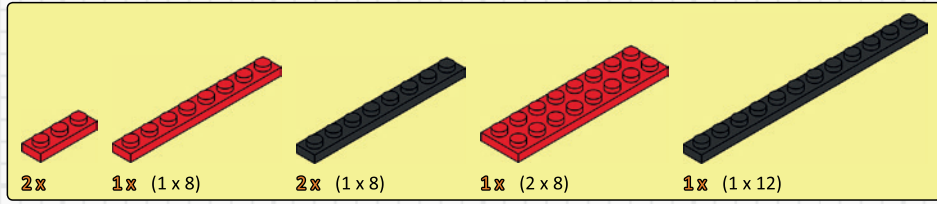
# Step 31



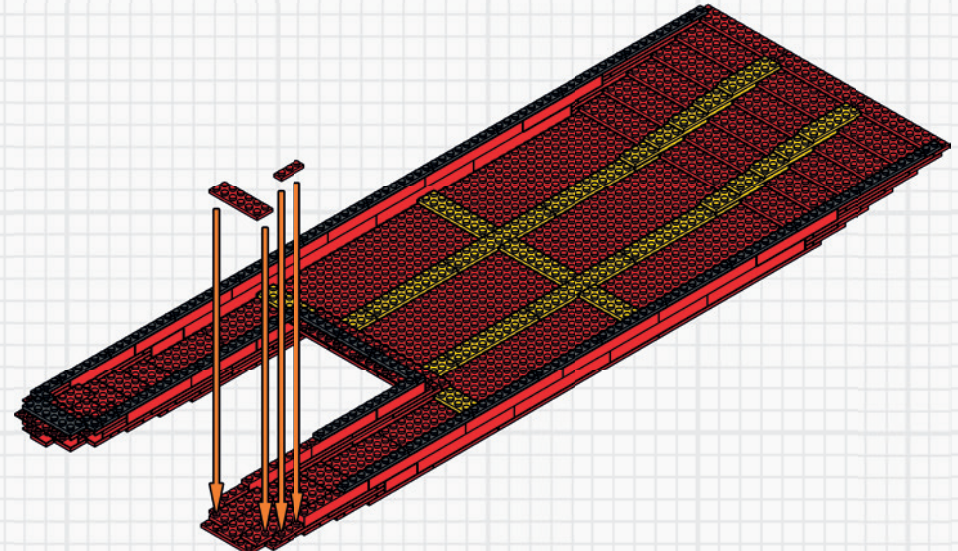
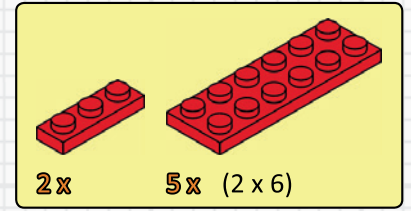
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# Step 32



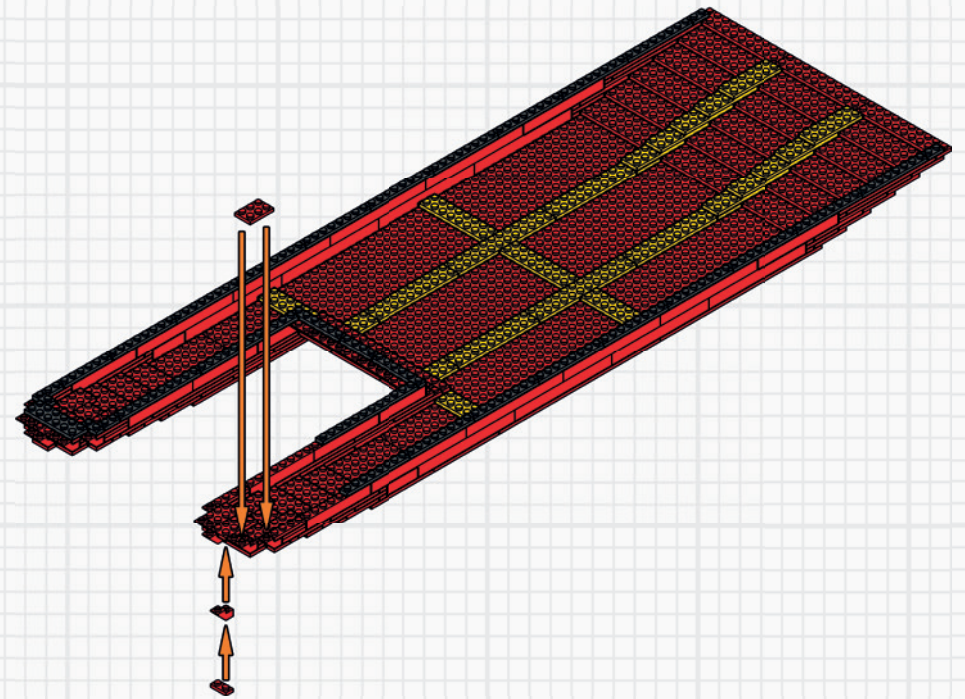
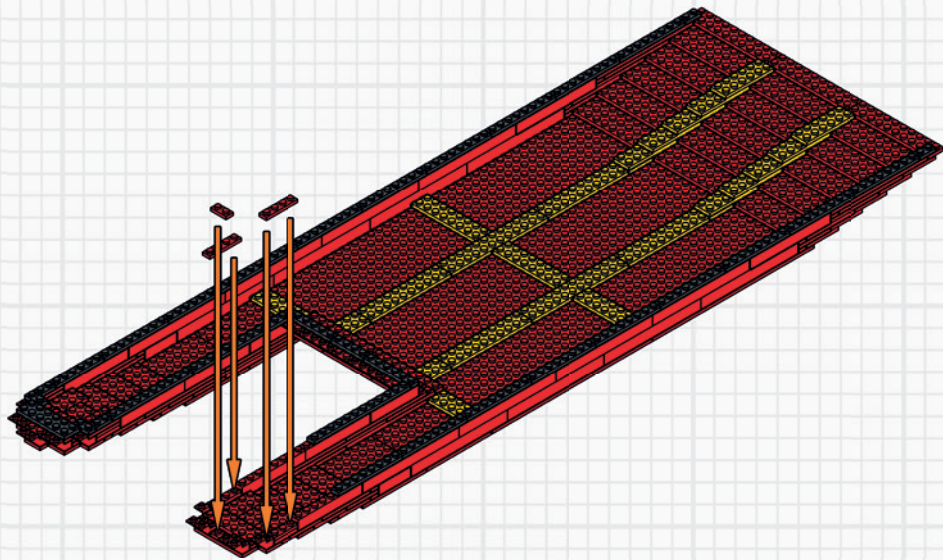
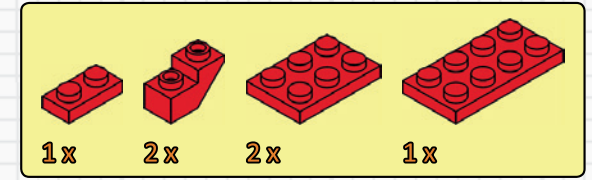
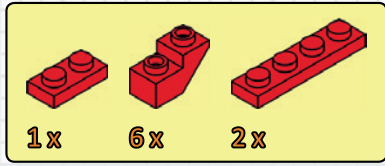
# Step 33



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# Step 34





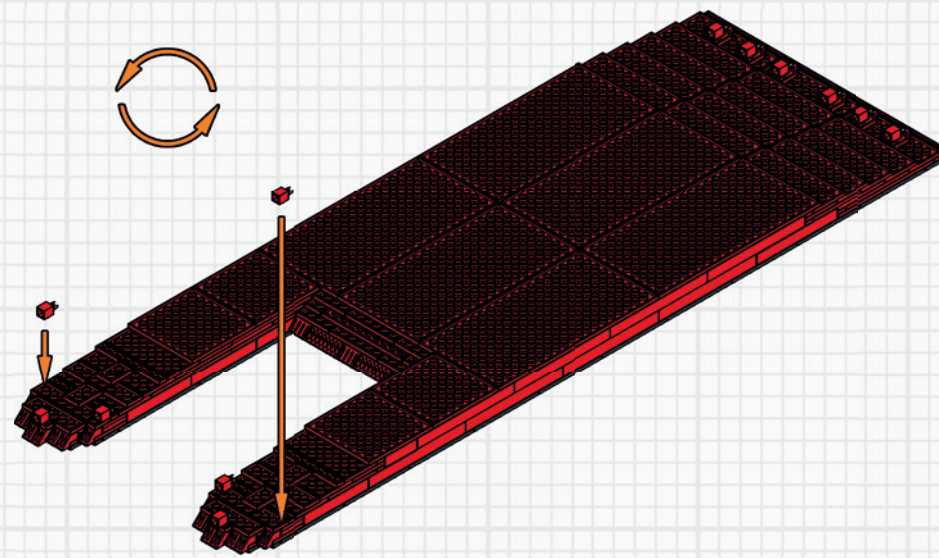
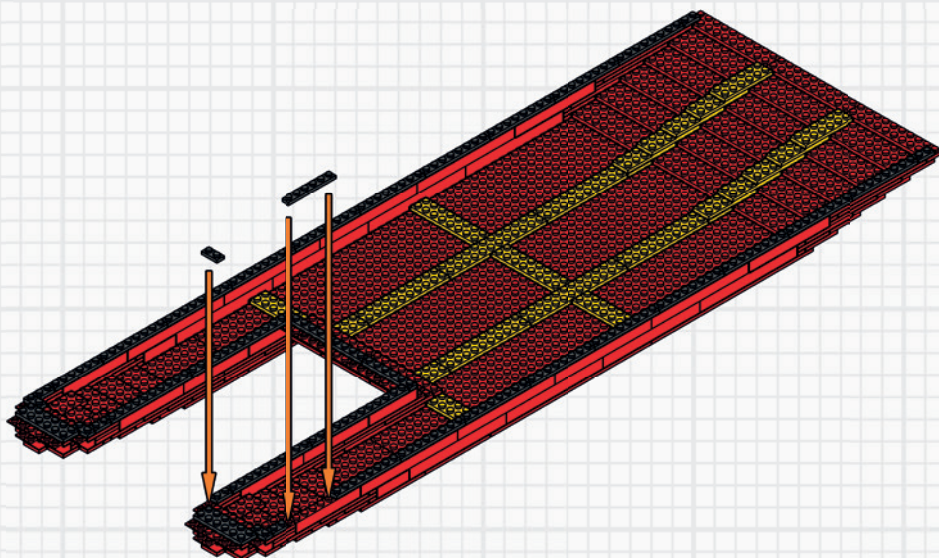
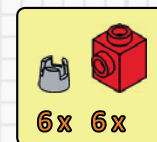
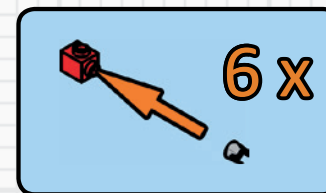
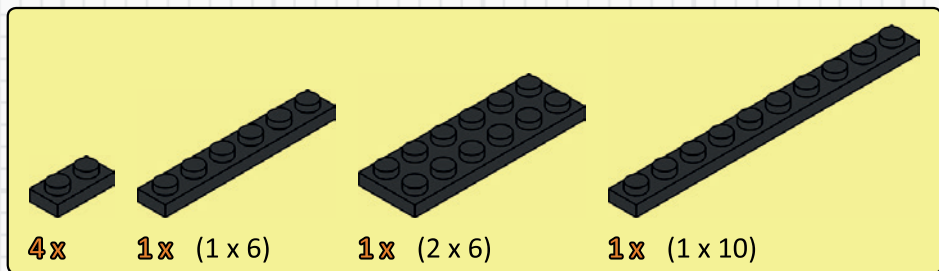
# Step 35



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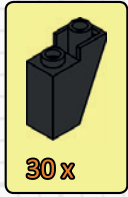
# Step 36



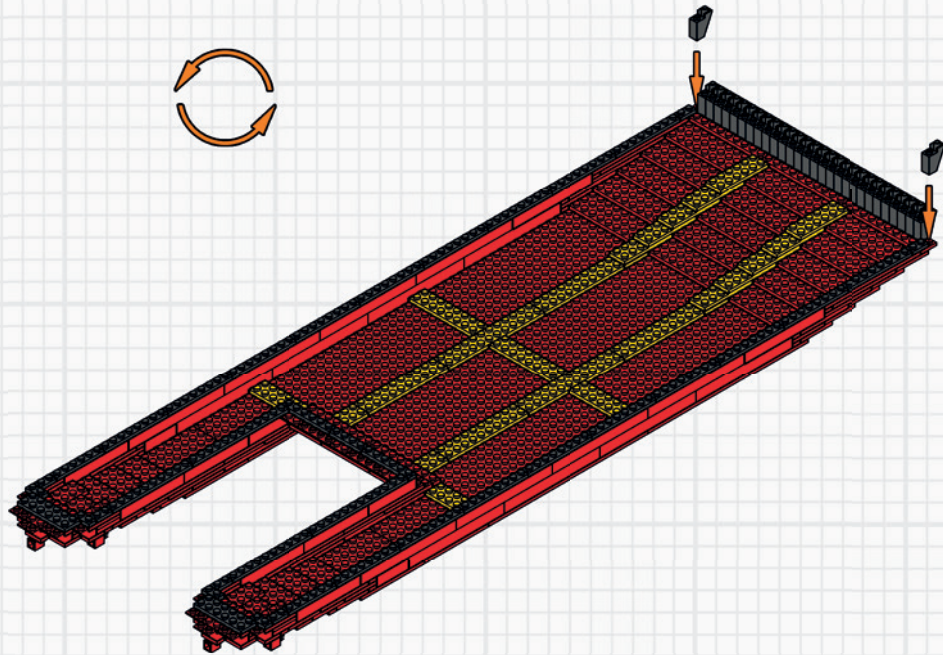
# Step 37



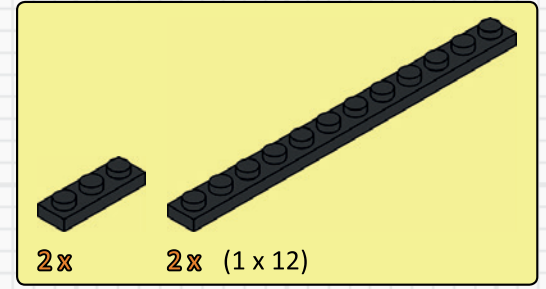
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30 x

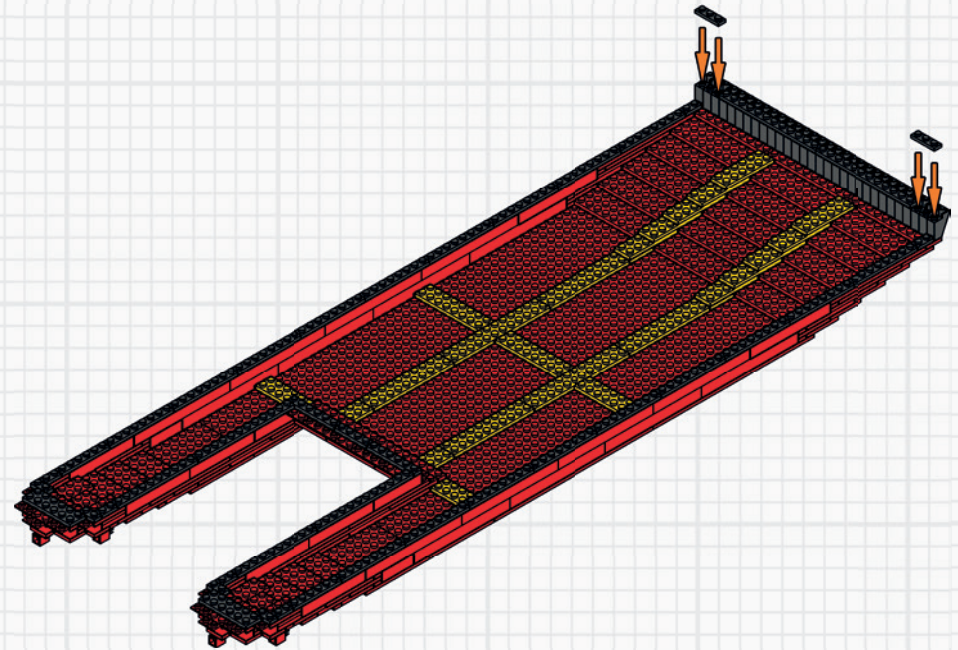


# Step 38



2 x

2 x (1 x 12)





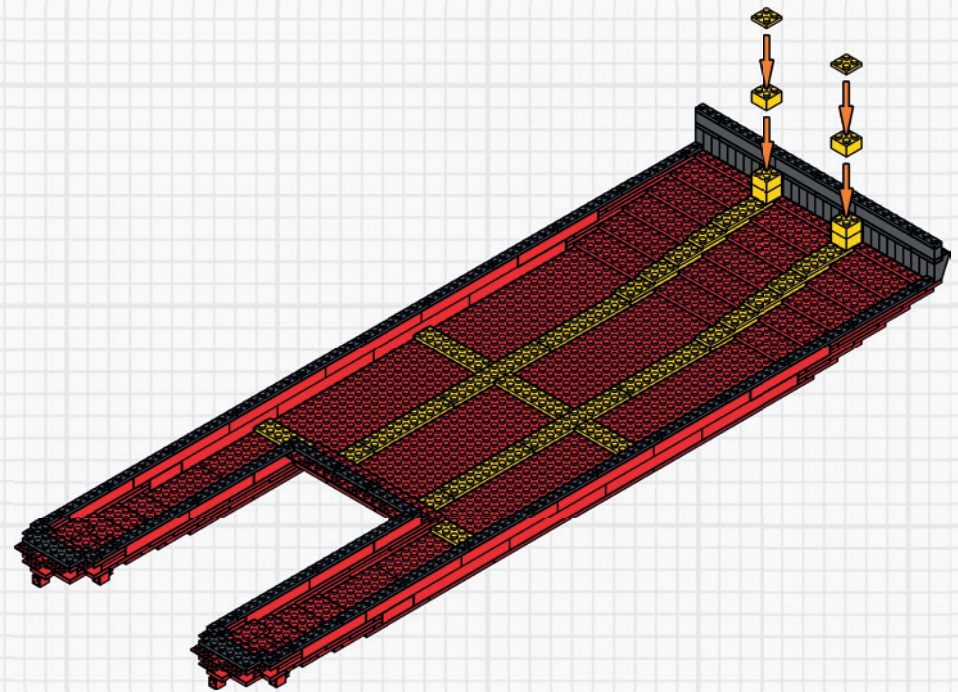
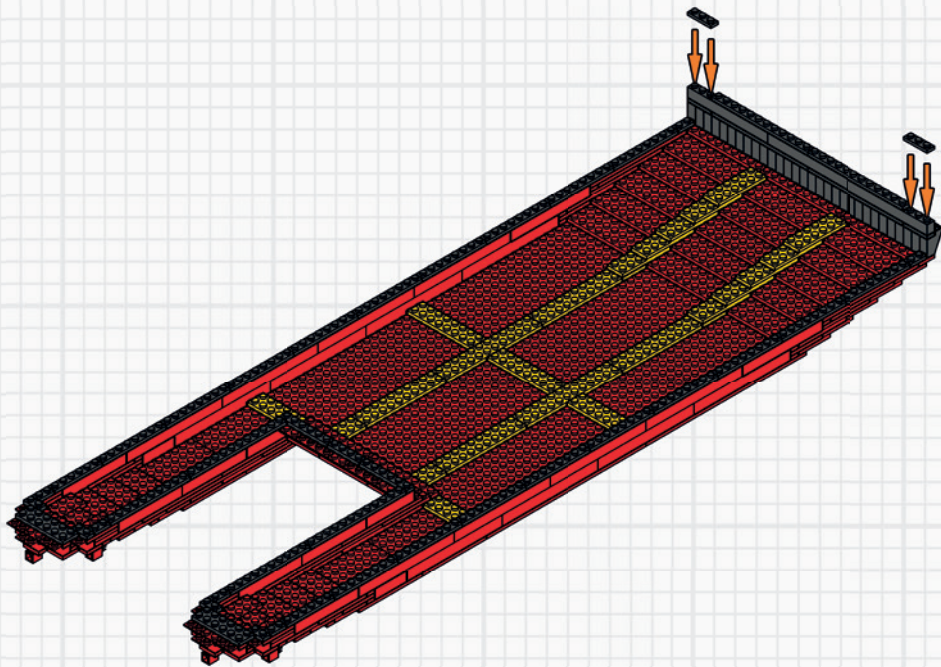
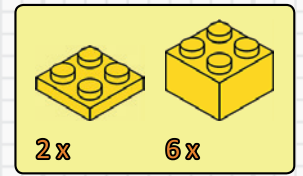
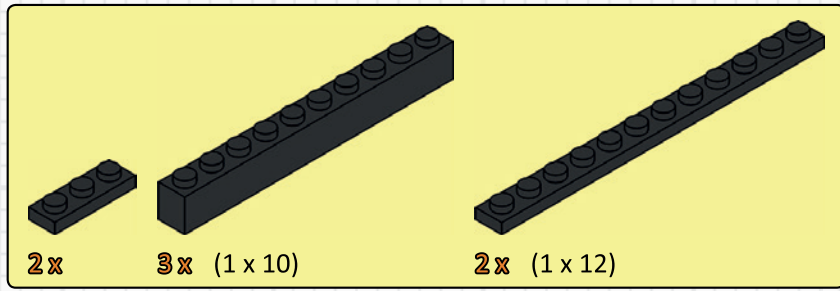
# Step 39



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# Step 40



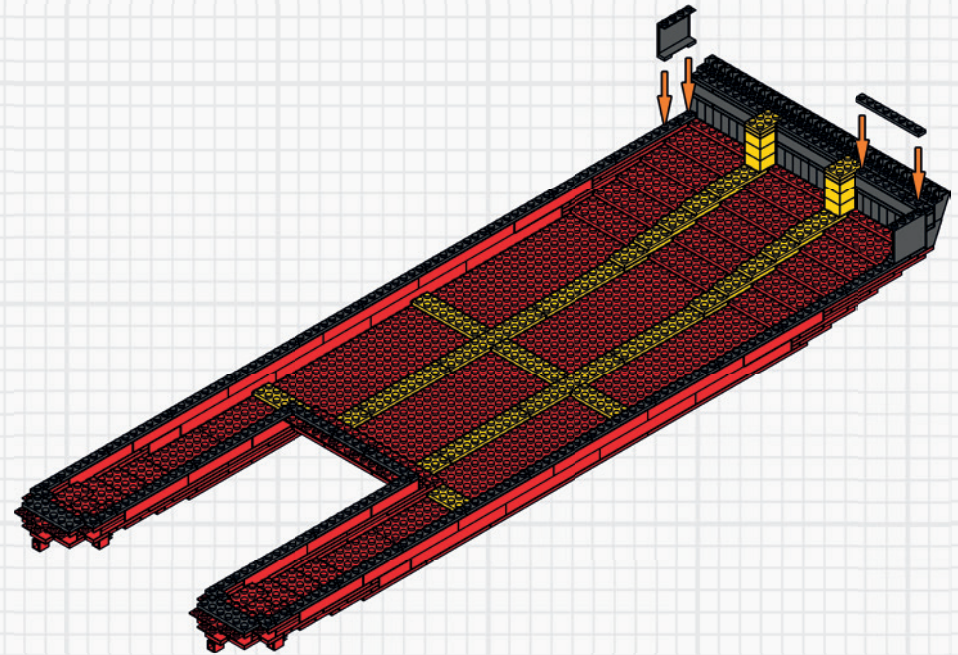
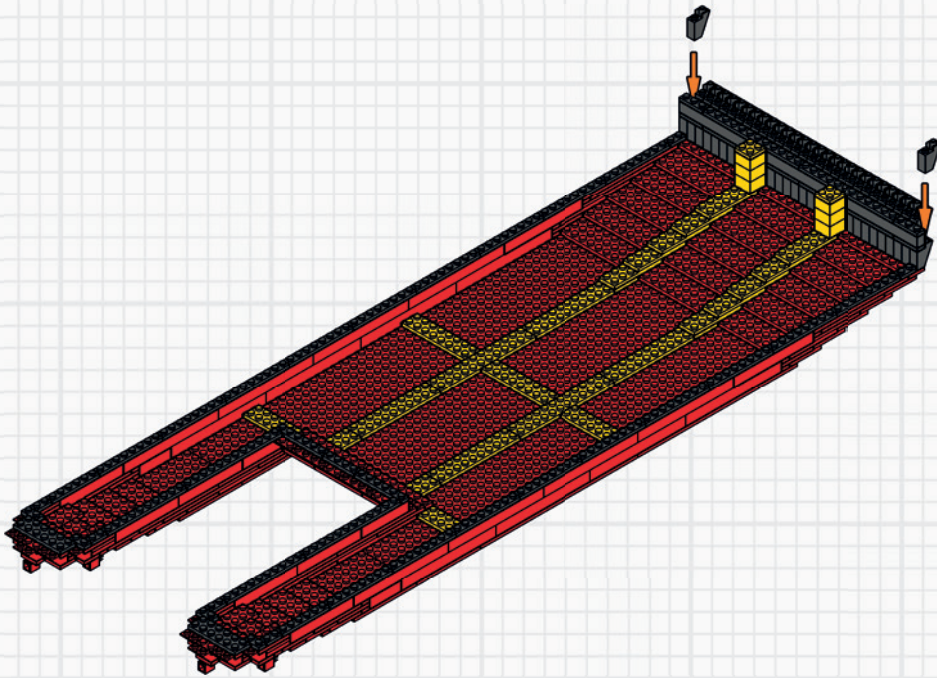
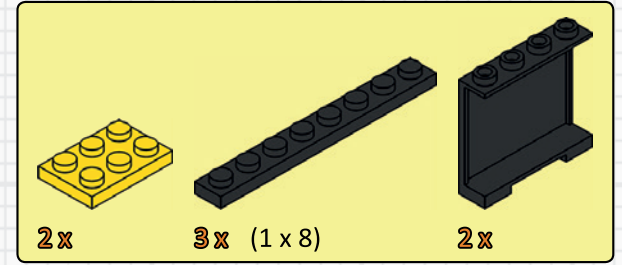
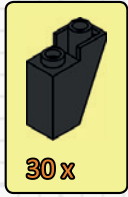
# Step 41



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# Step 42

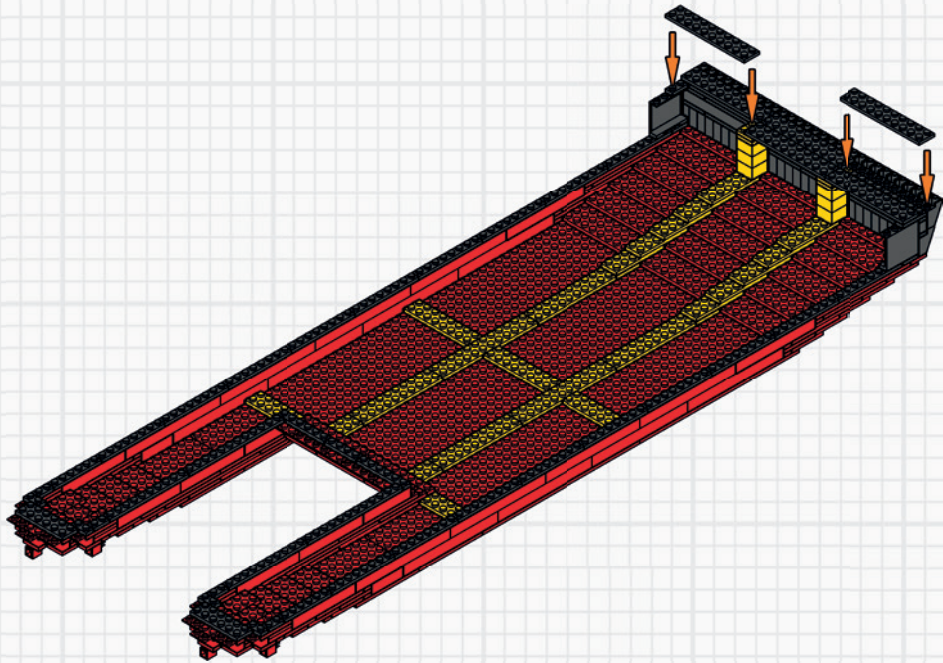
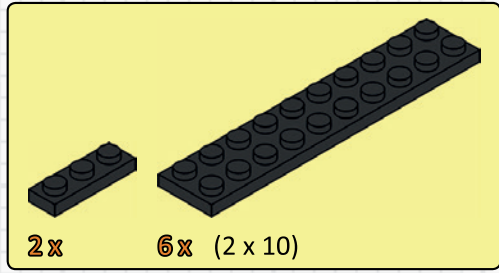




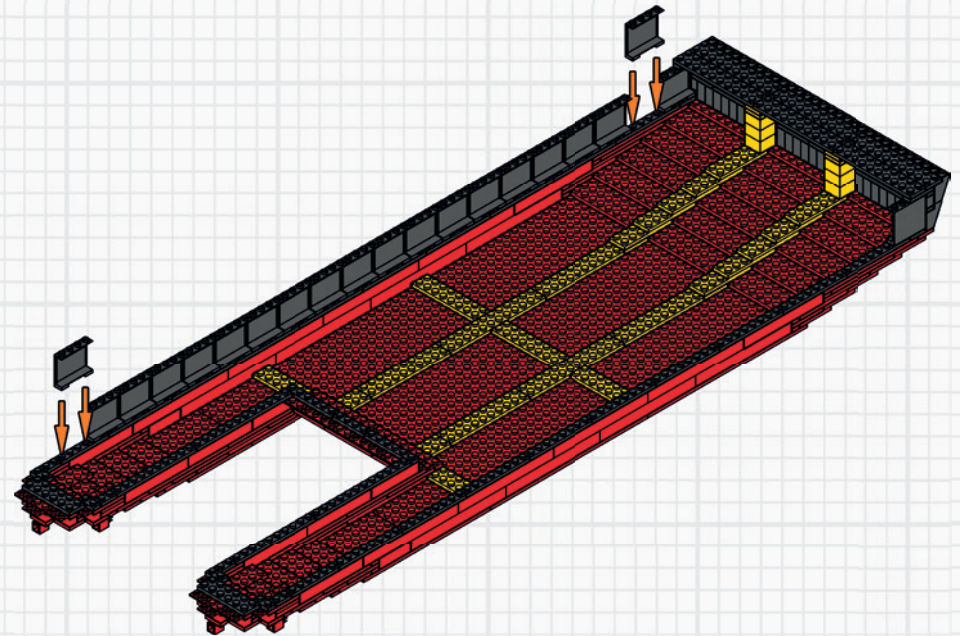
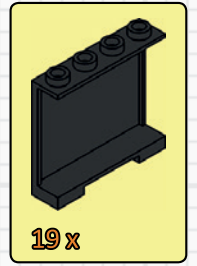
# Step 43



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# Step 44



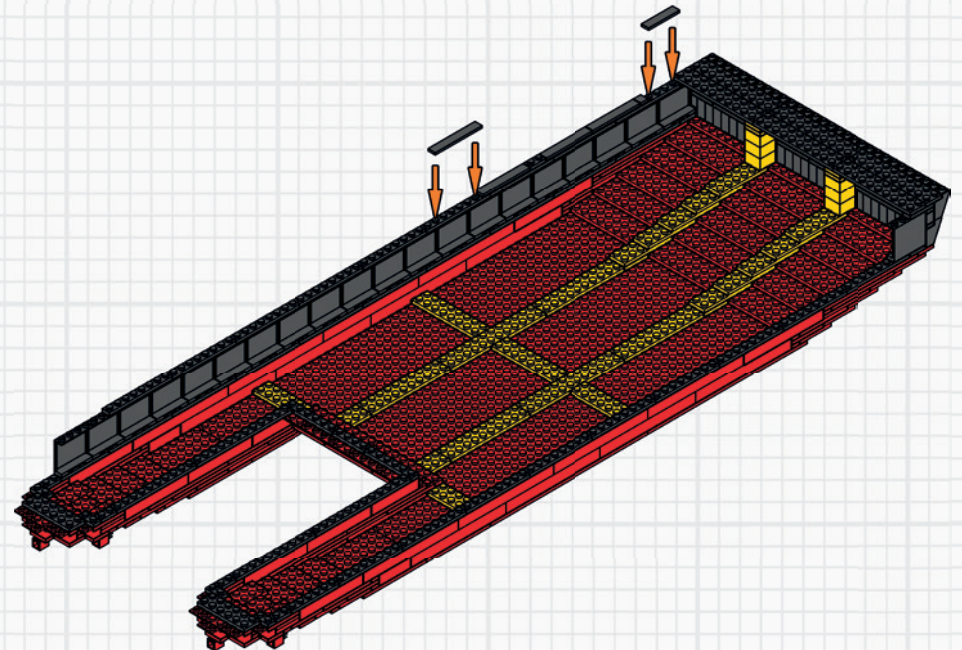
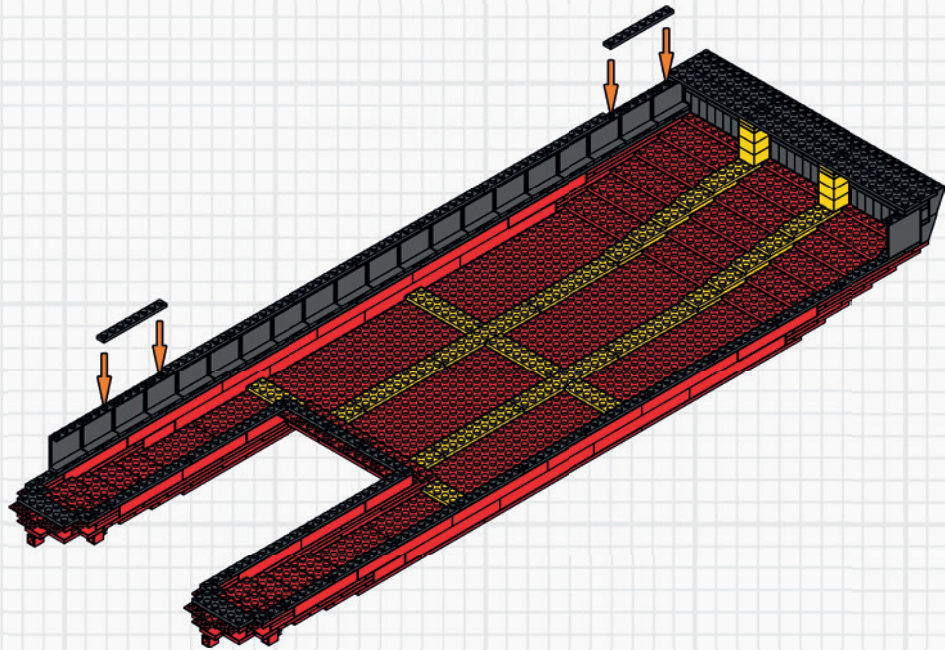
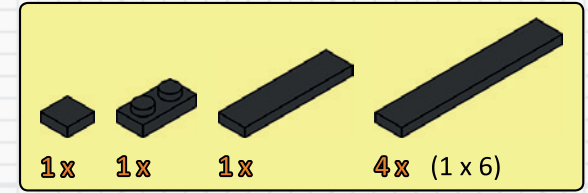
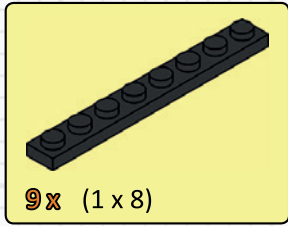
# Step 45



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# Step 46





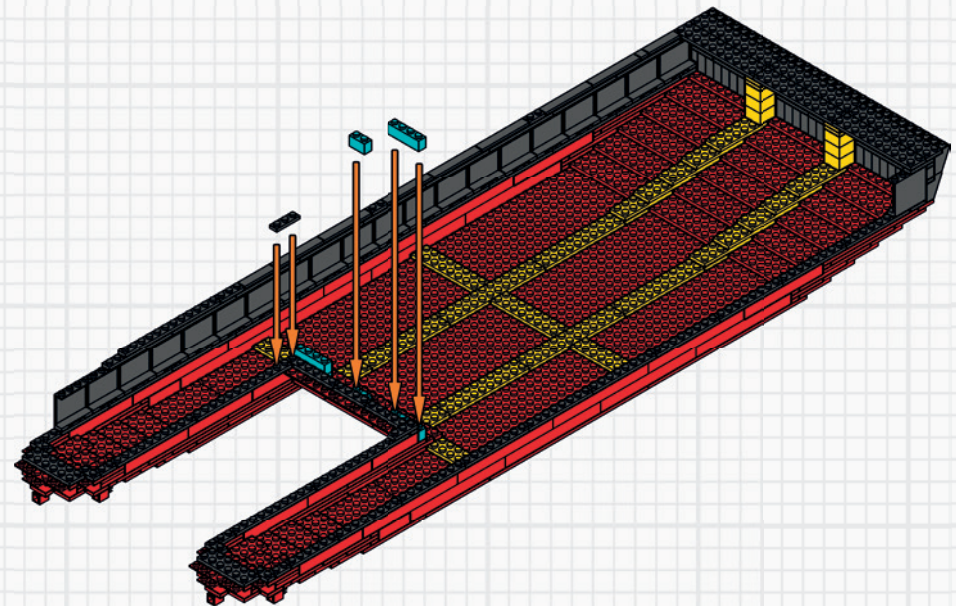
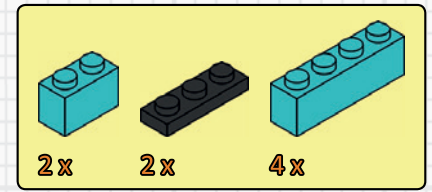
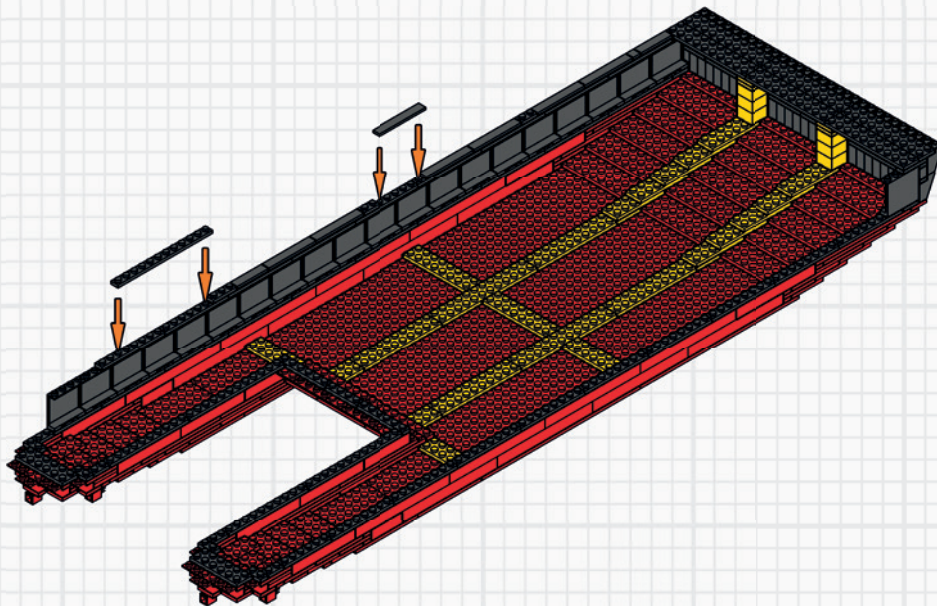
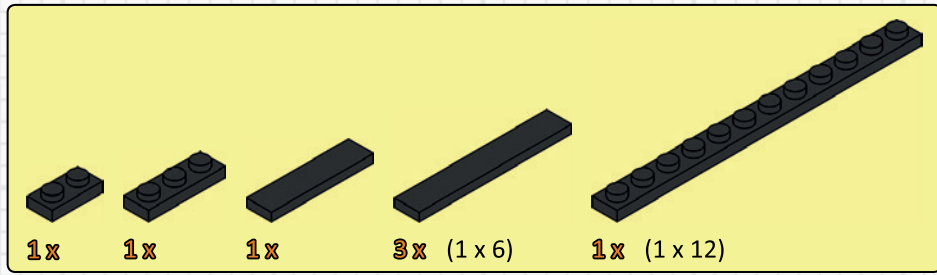
# Step 47



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# Step 48



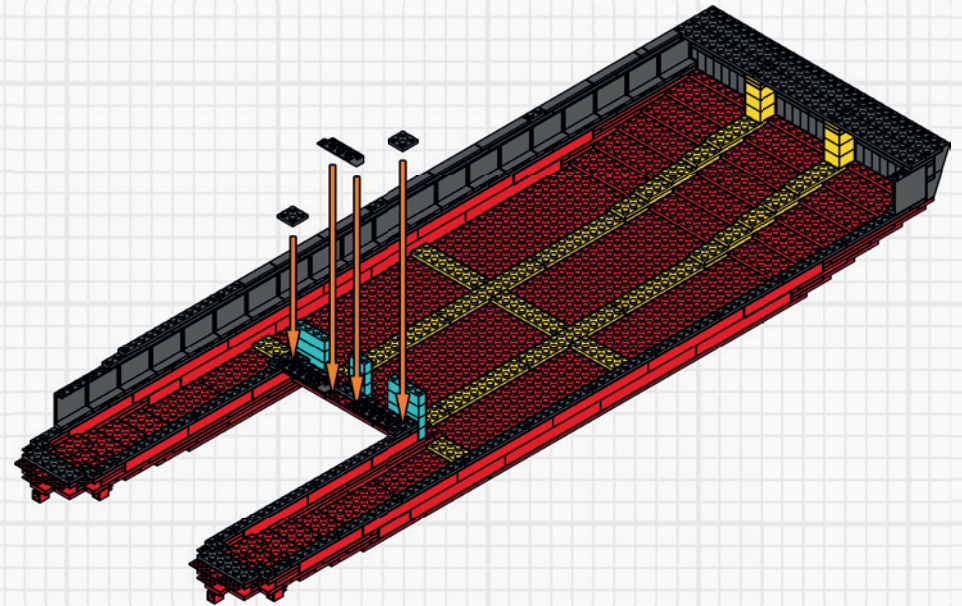
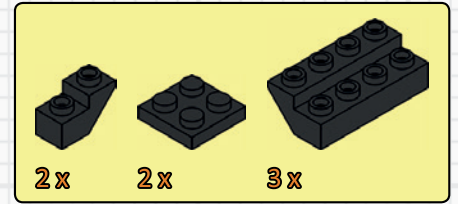
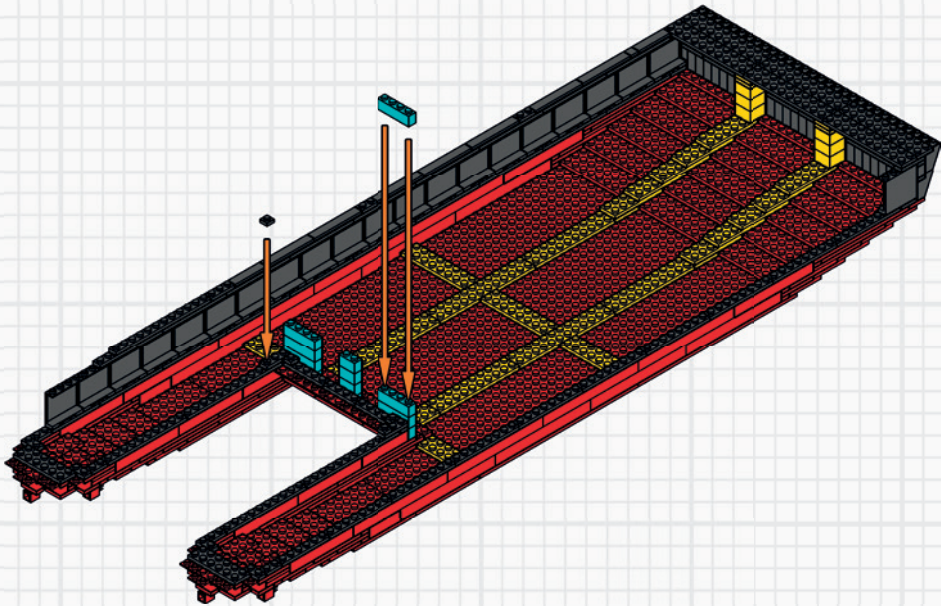
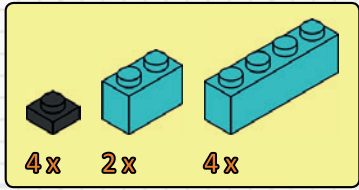
# Step 49



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# Step 50





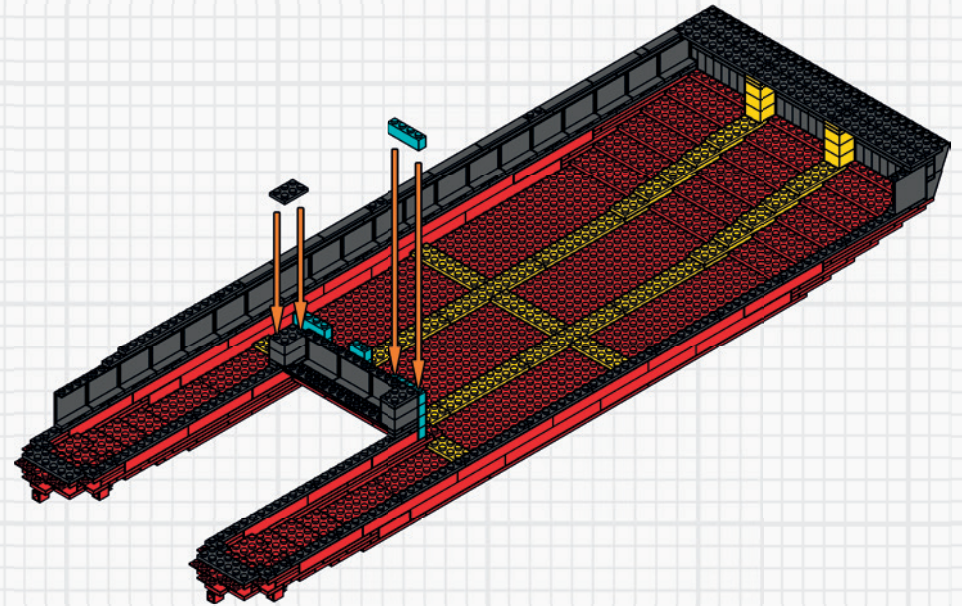
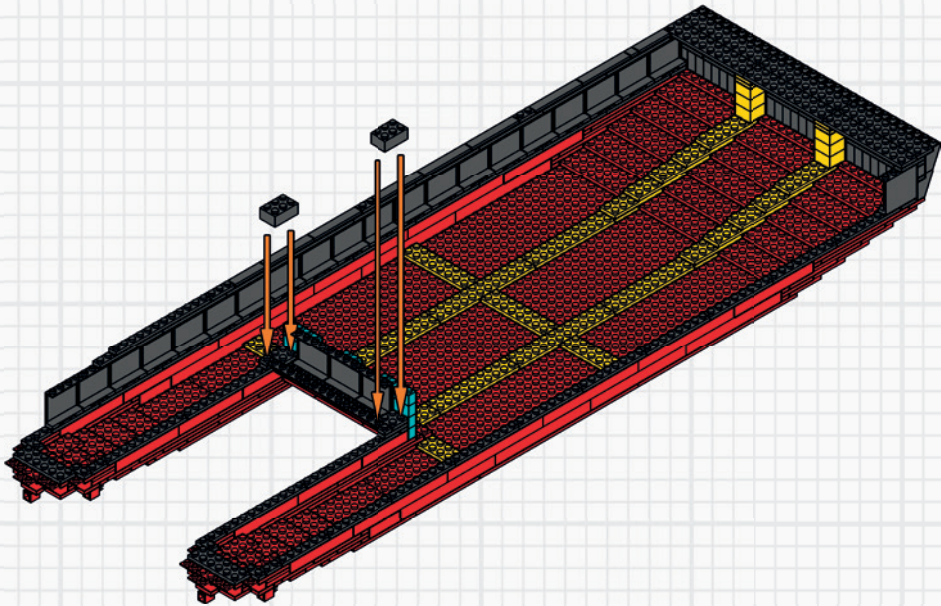
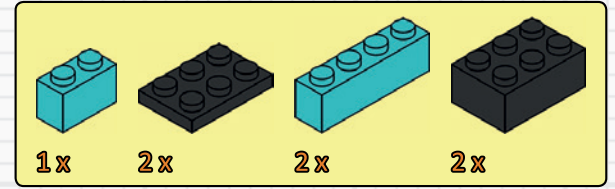
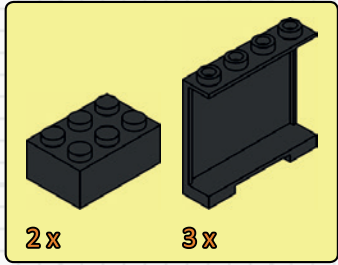
# Step 51



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# Step 52



# Step 53

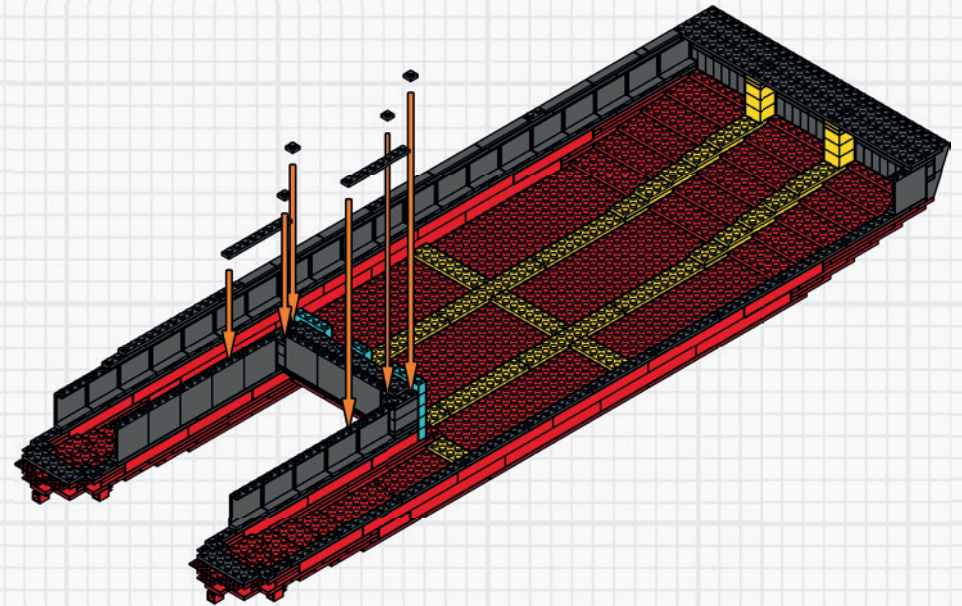
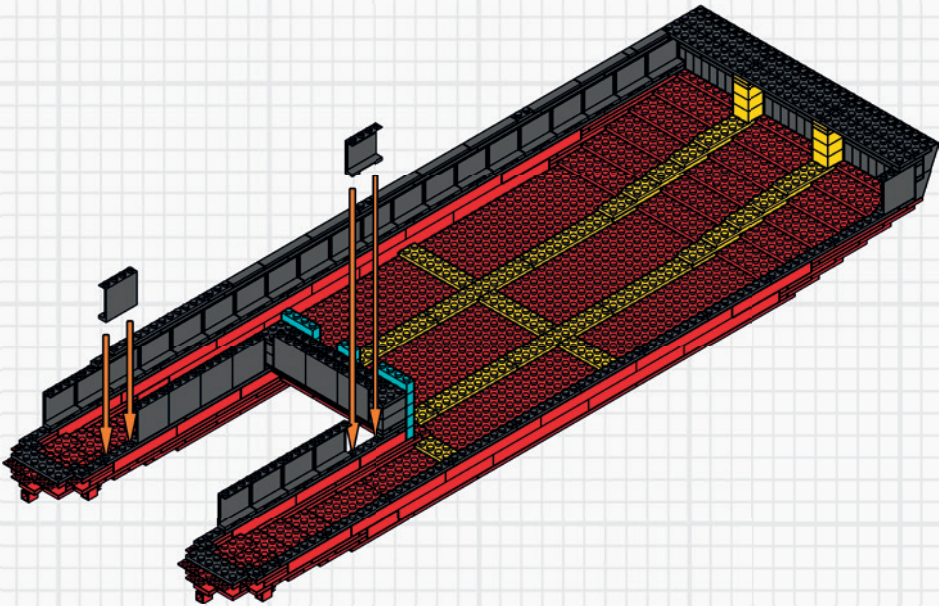
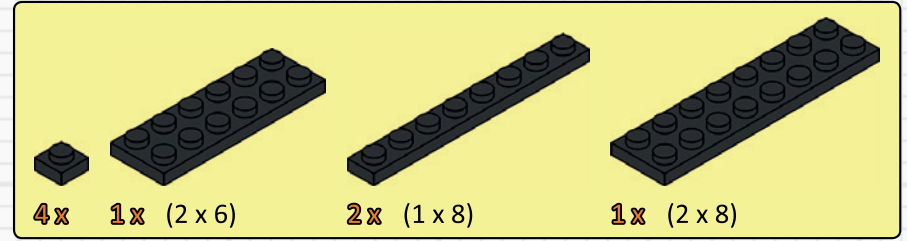
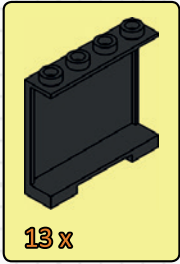


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# Step 54





# Step 55

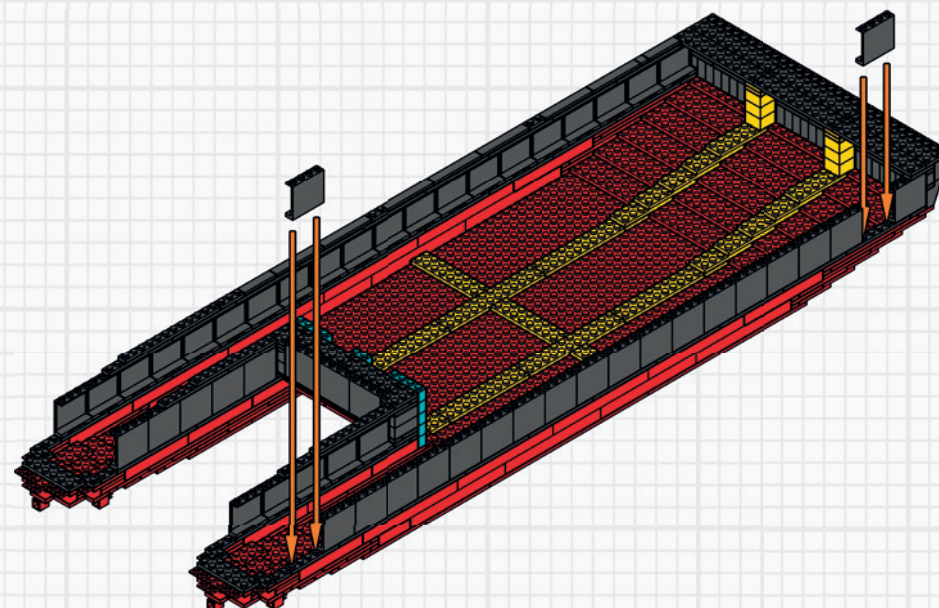
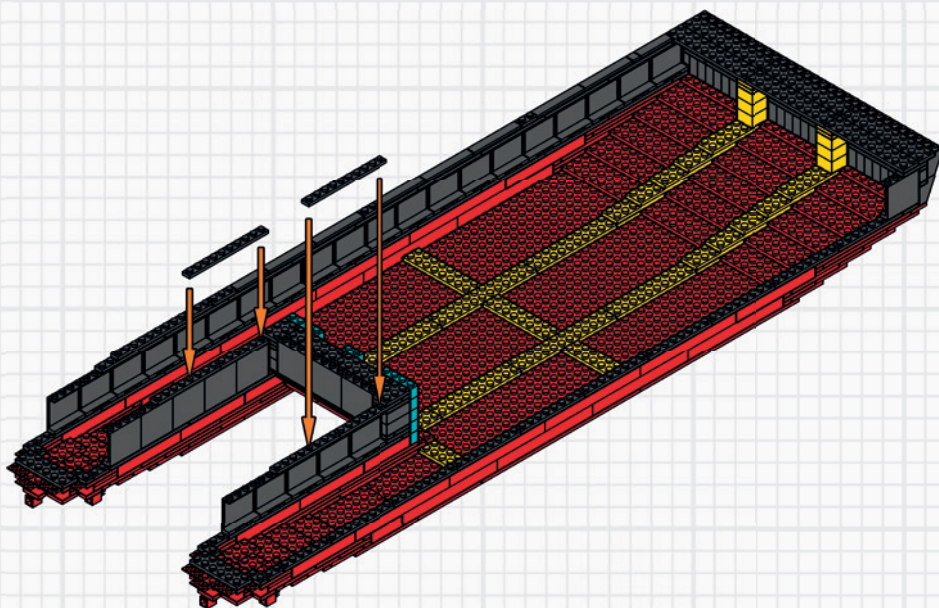
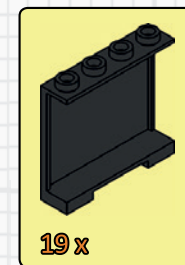
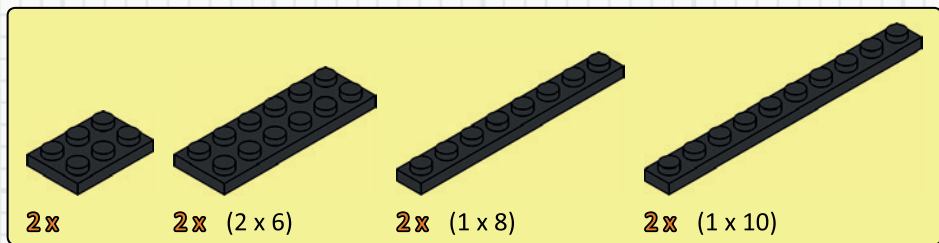


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# Step 56



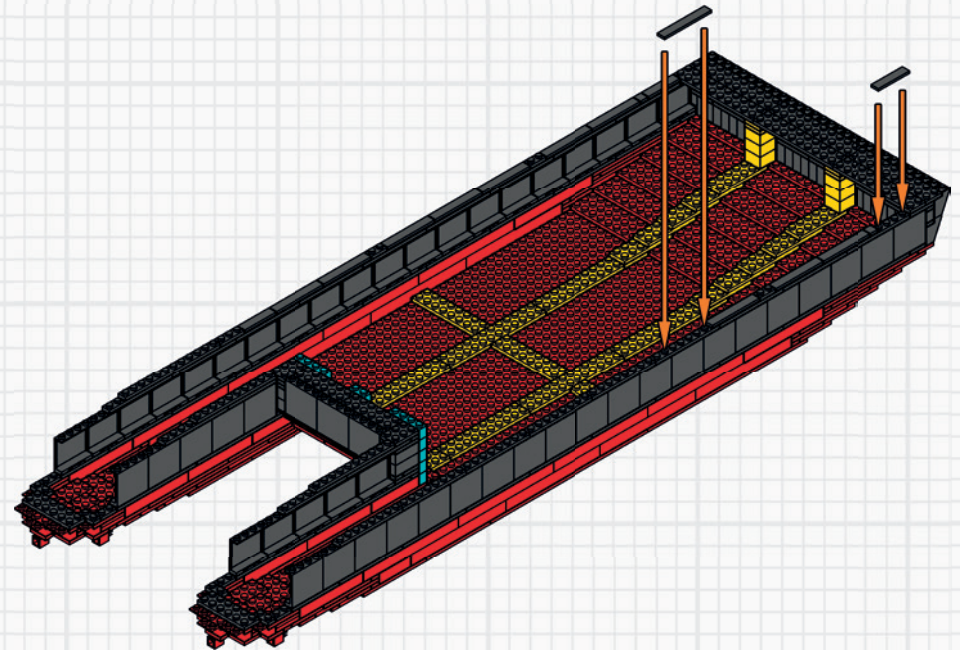
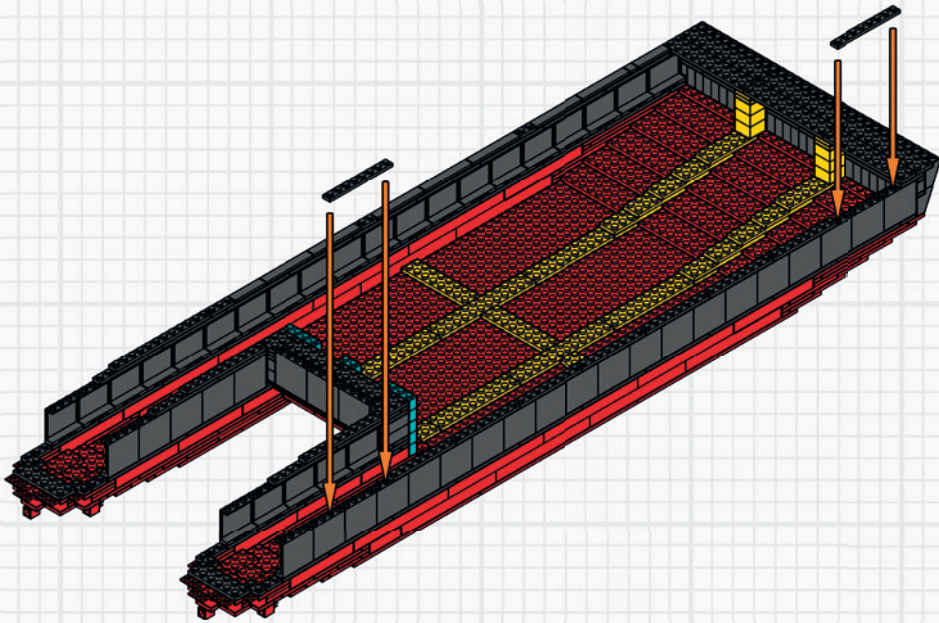
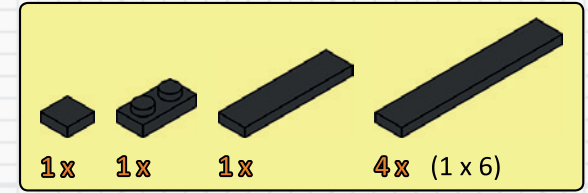
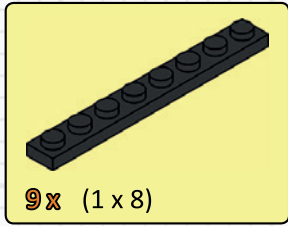
# Step 57



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# Step 58





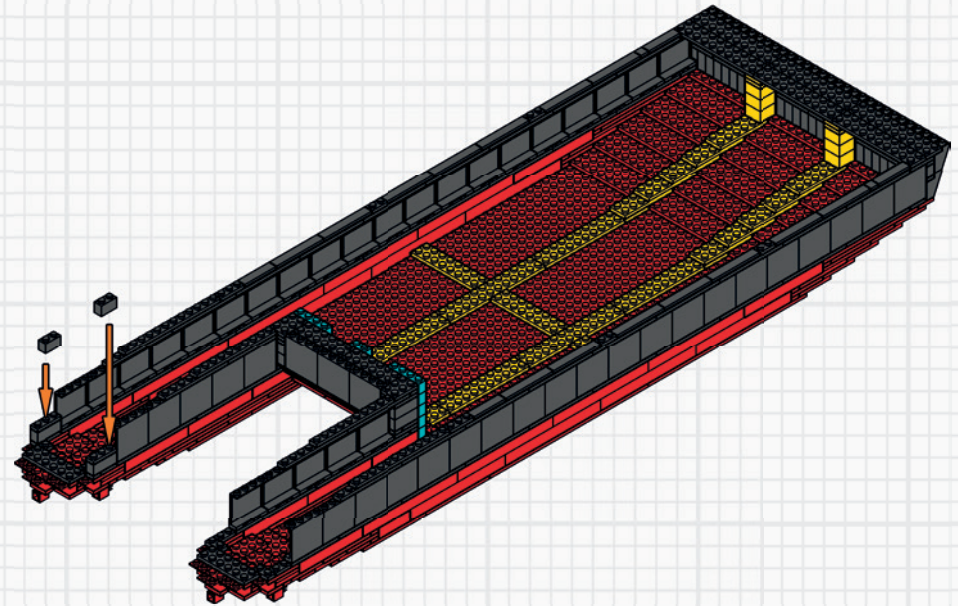
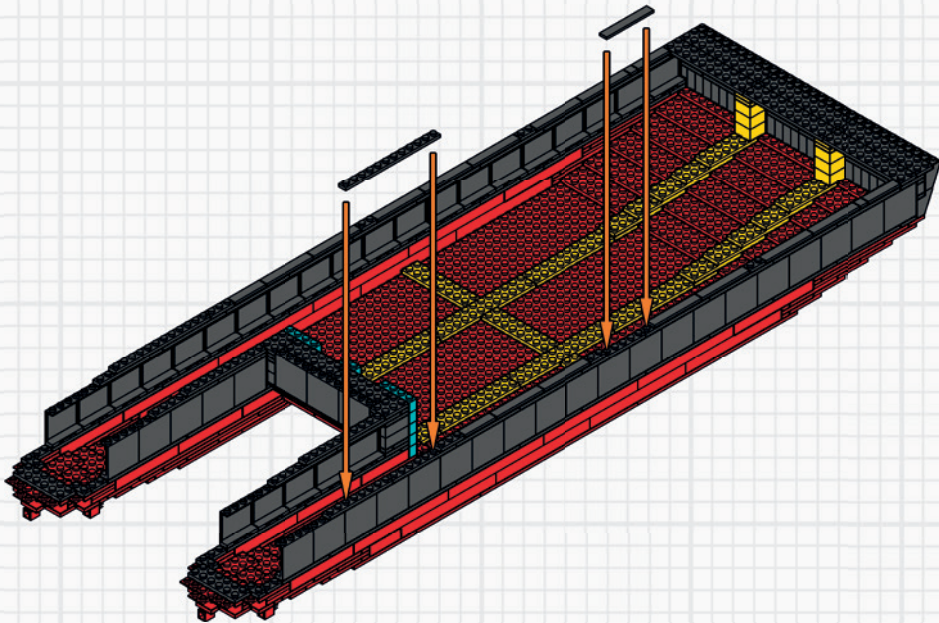
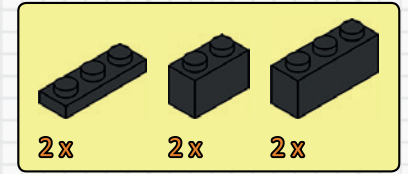
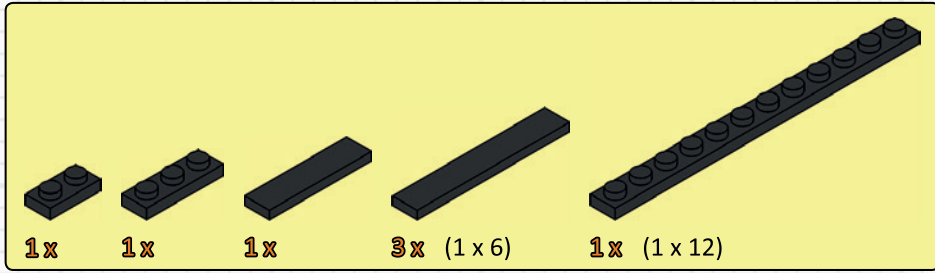
# Step 59



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# Step 60



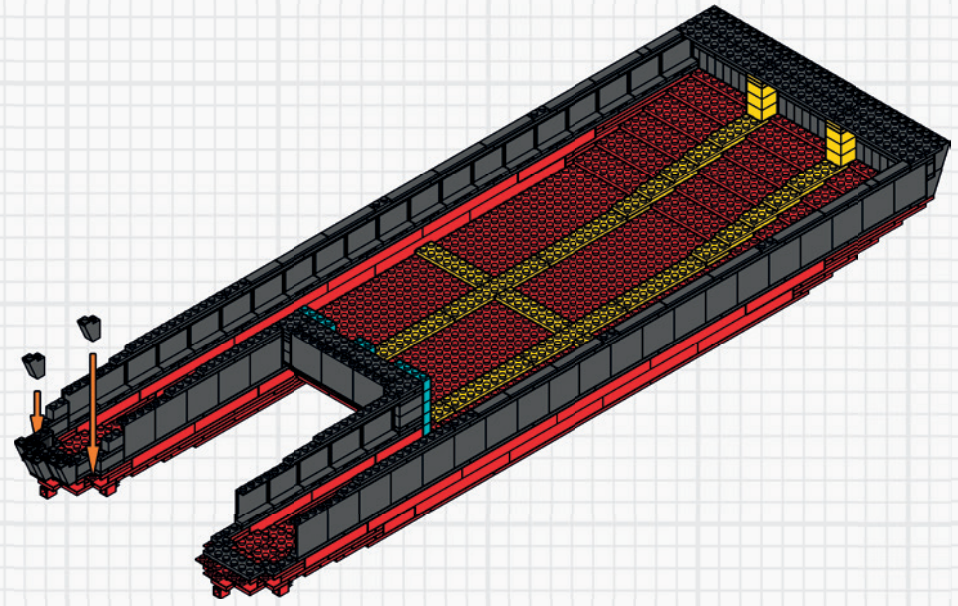
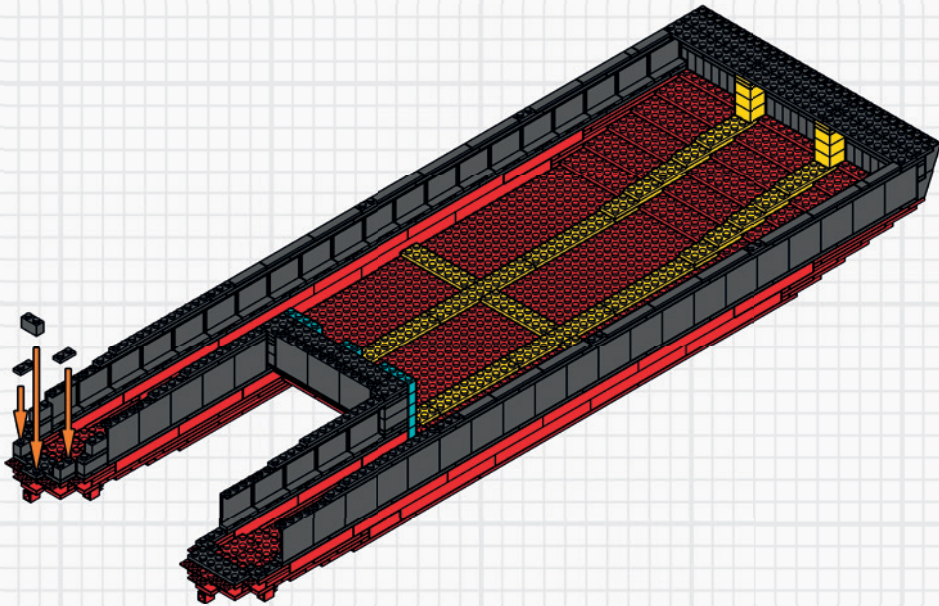
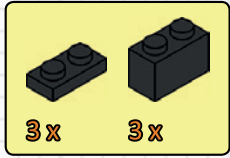
# Step 61



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# Step 62





# Step 63

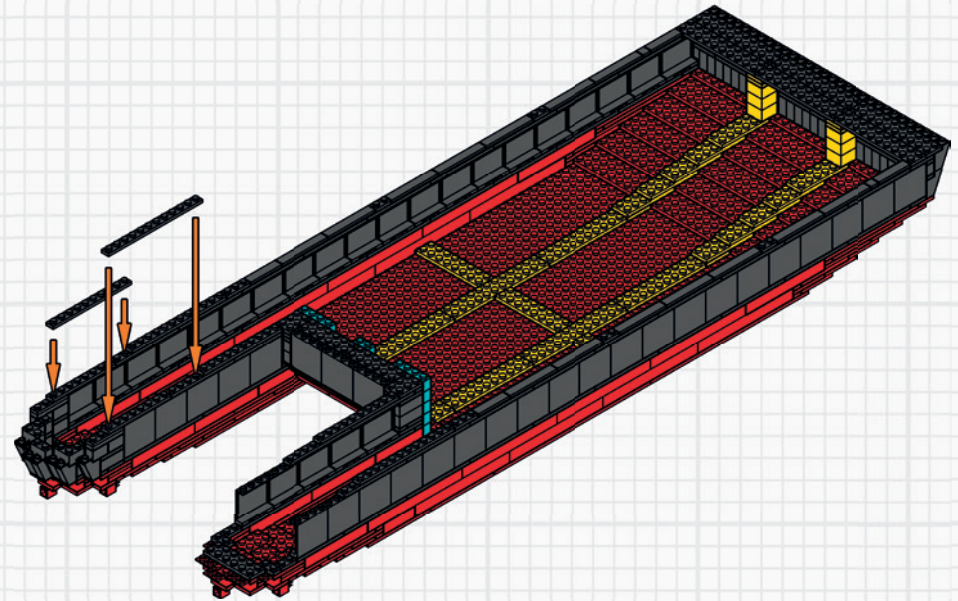
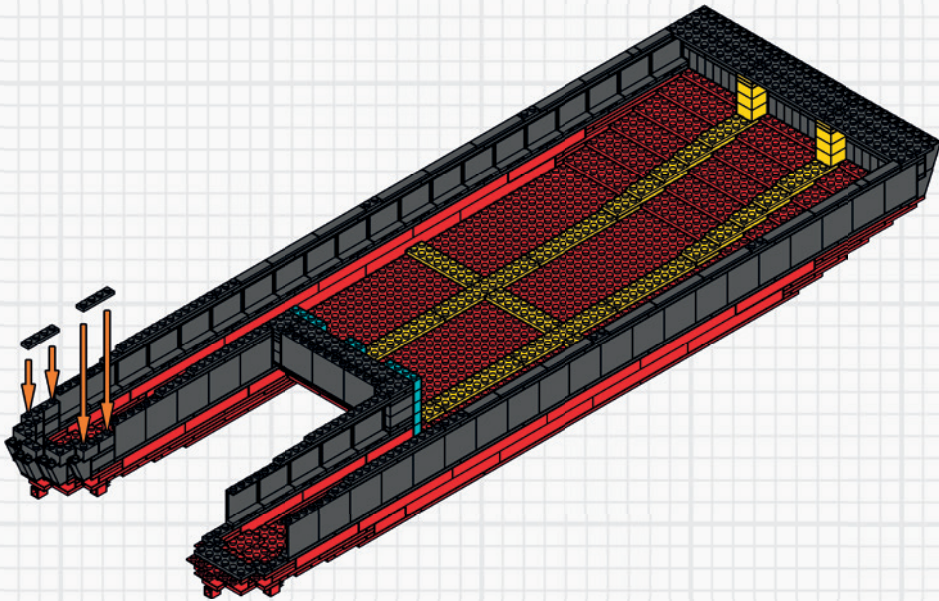
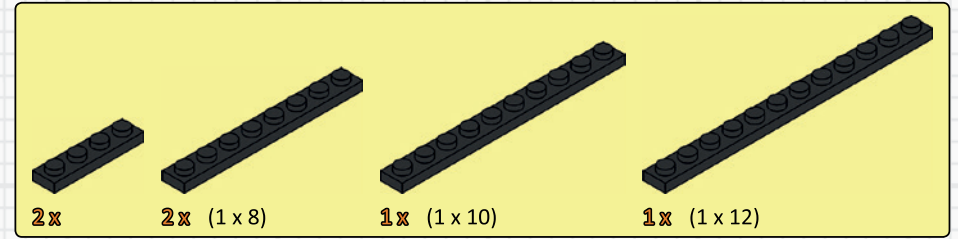
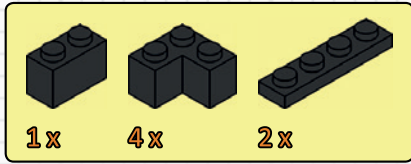


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# Step 64



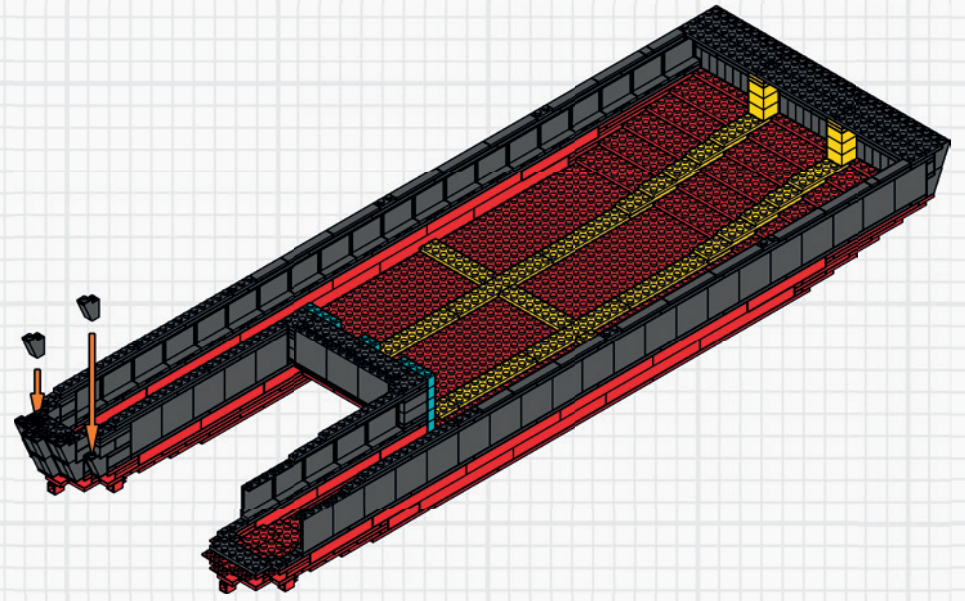
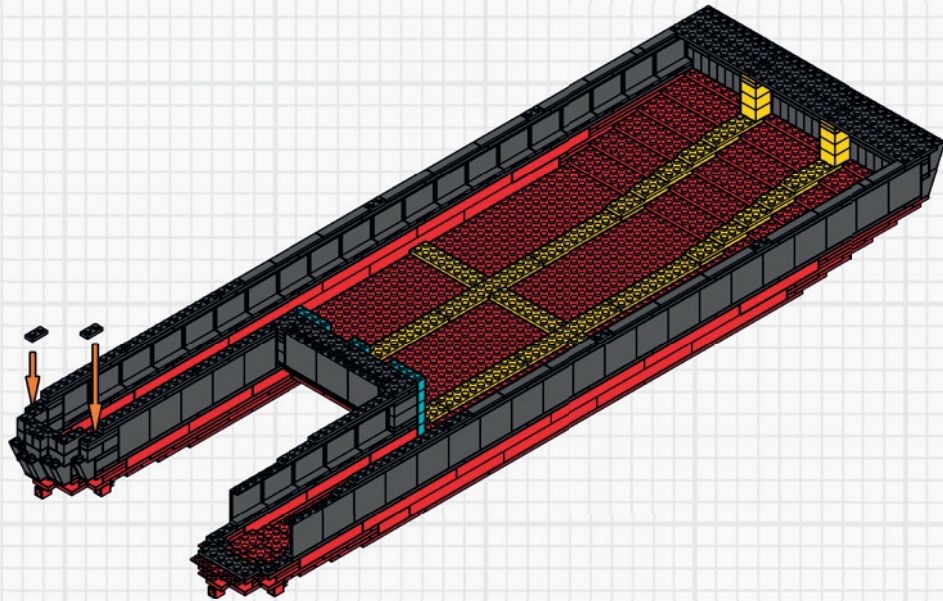
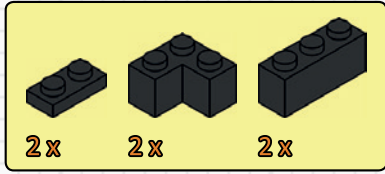
# Step 65



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# Step 66





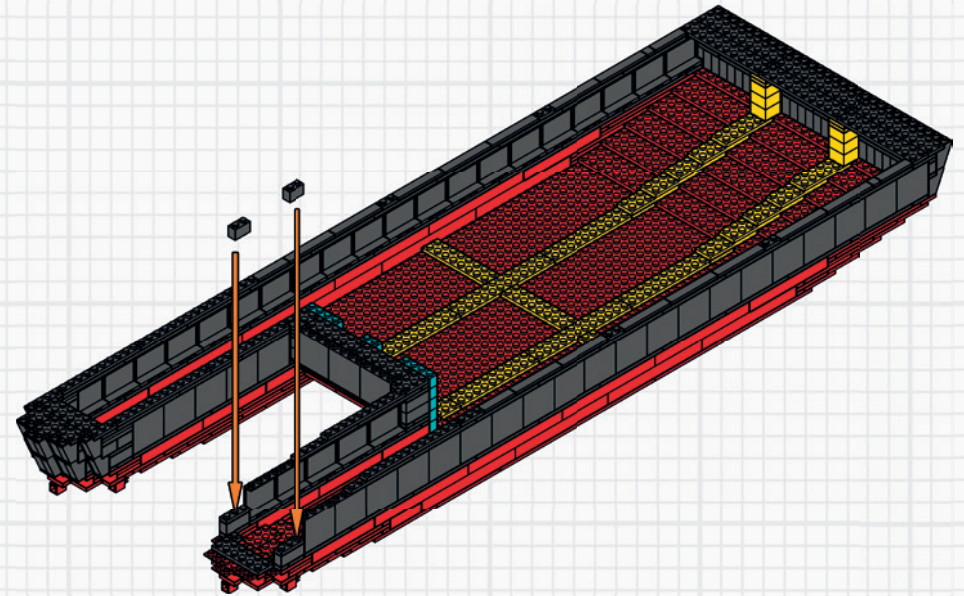
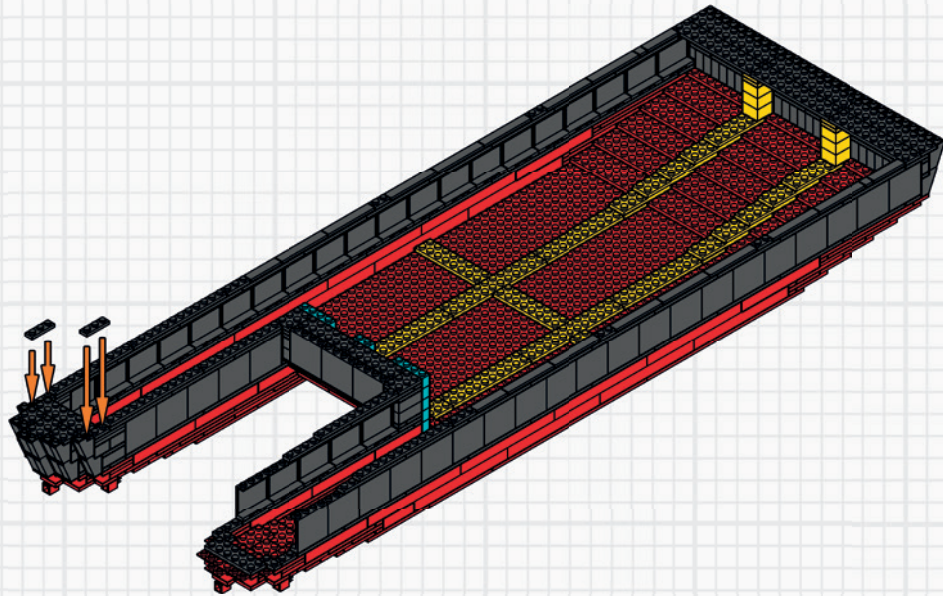
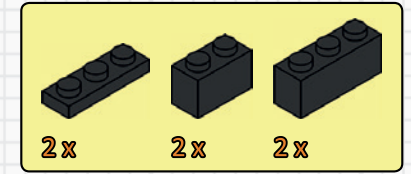
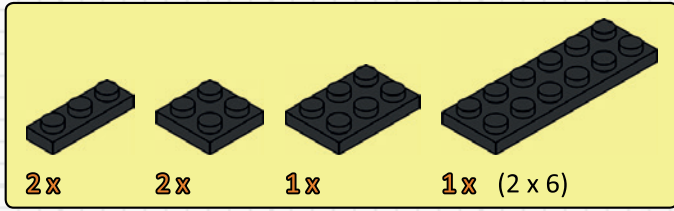
# Step 67



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# Step 68



# Step 69

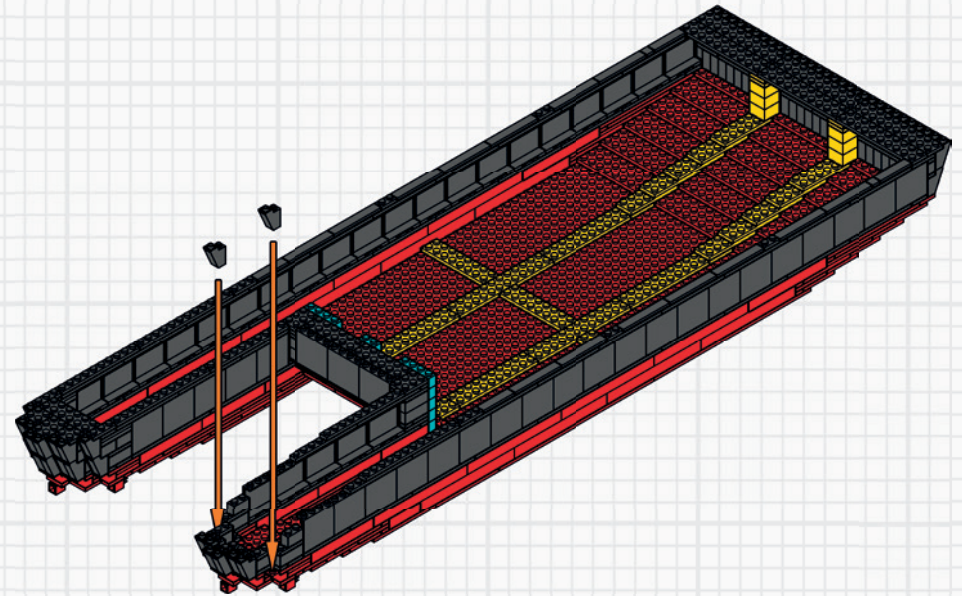
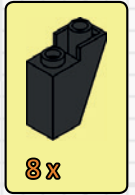
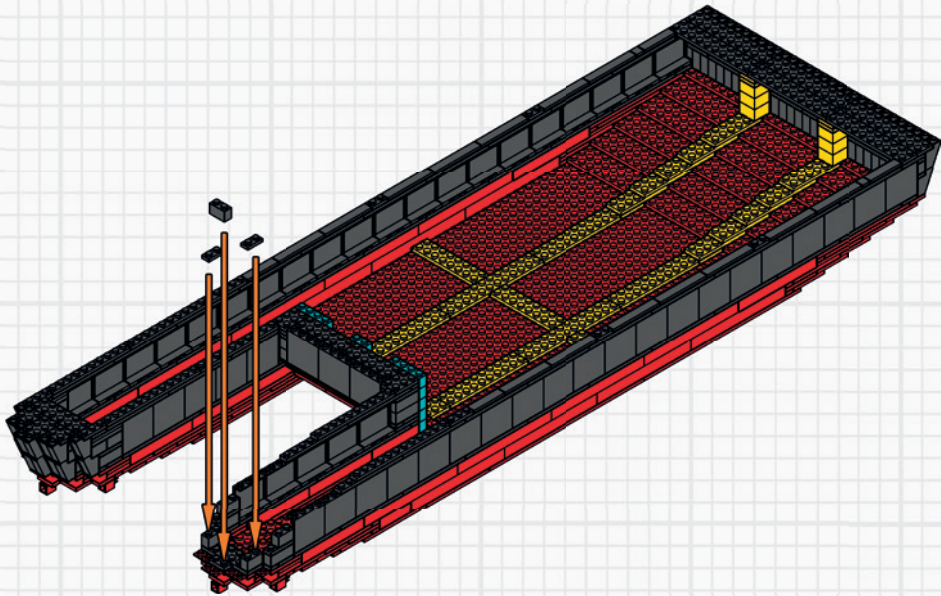
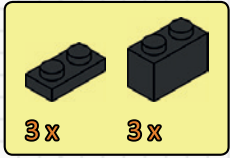


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# Step 70





# Step 71

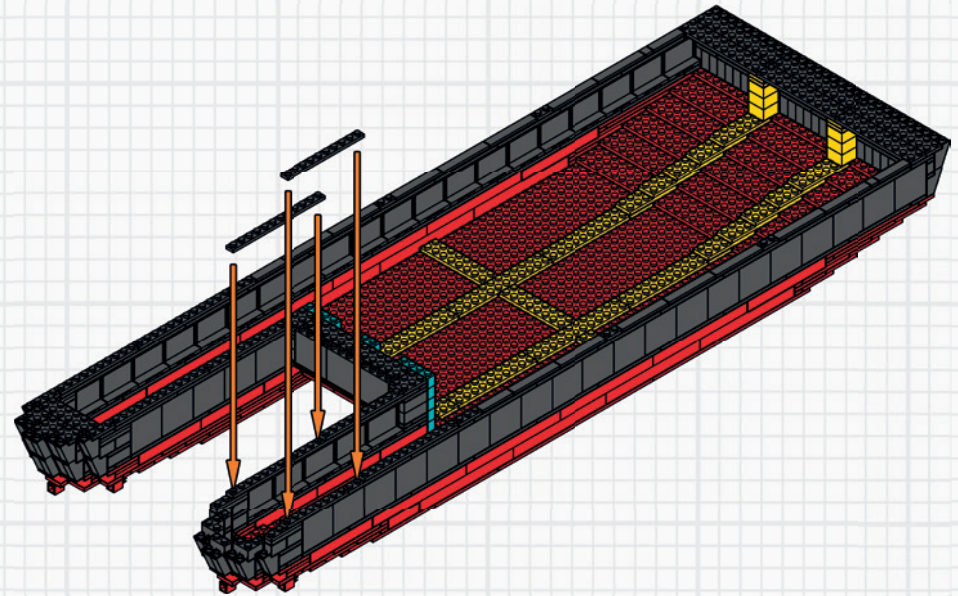
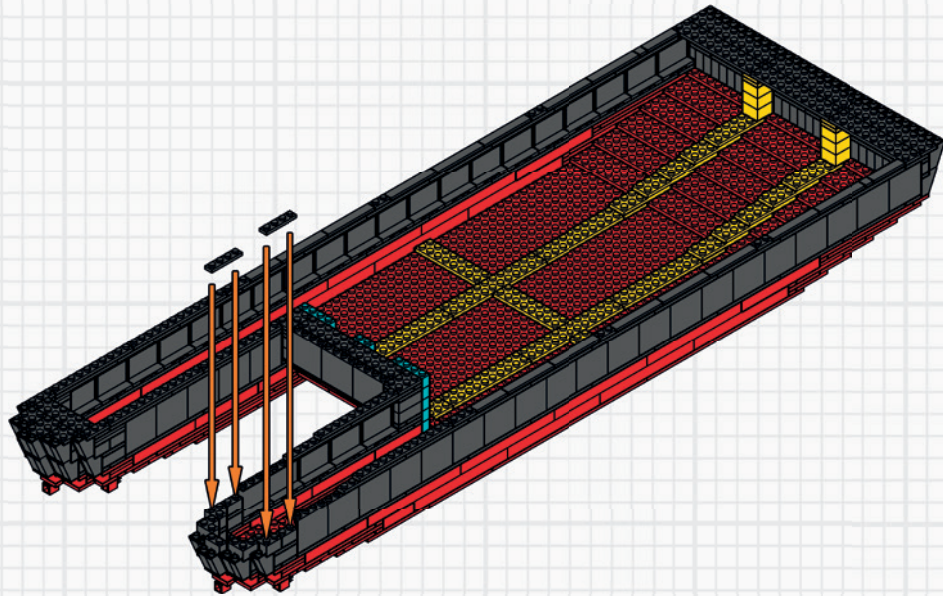
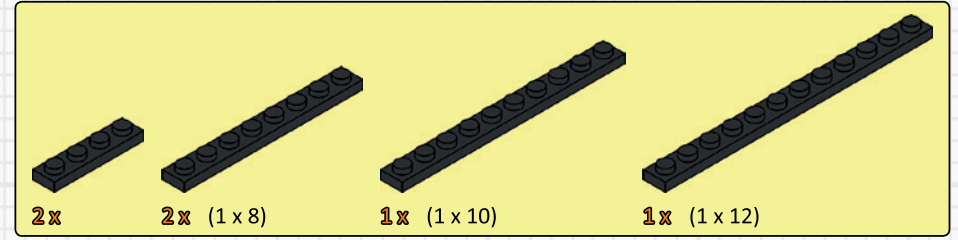
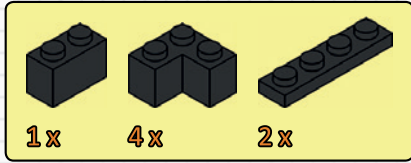


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# Step 72



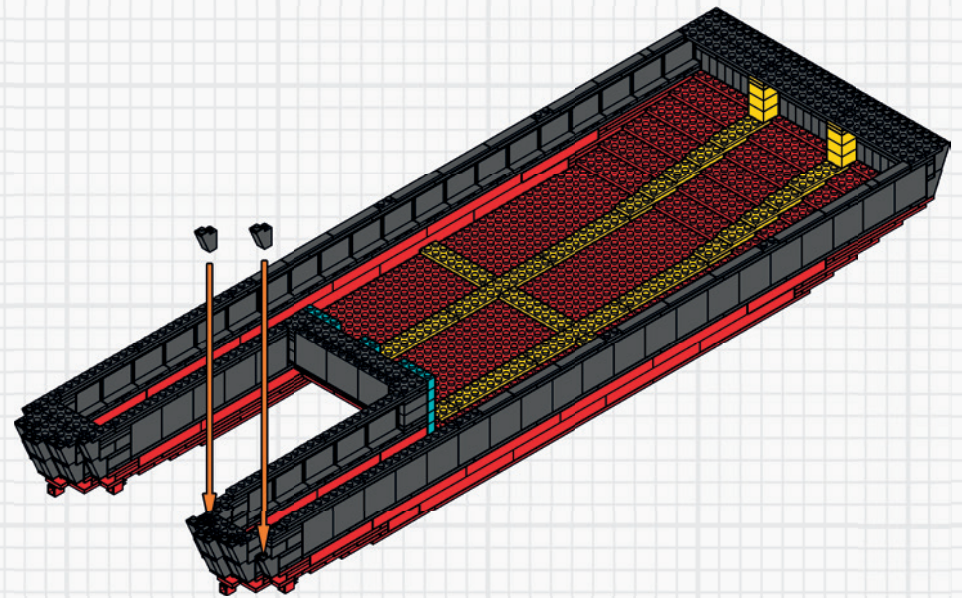
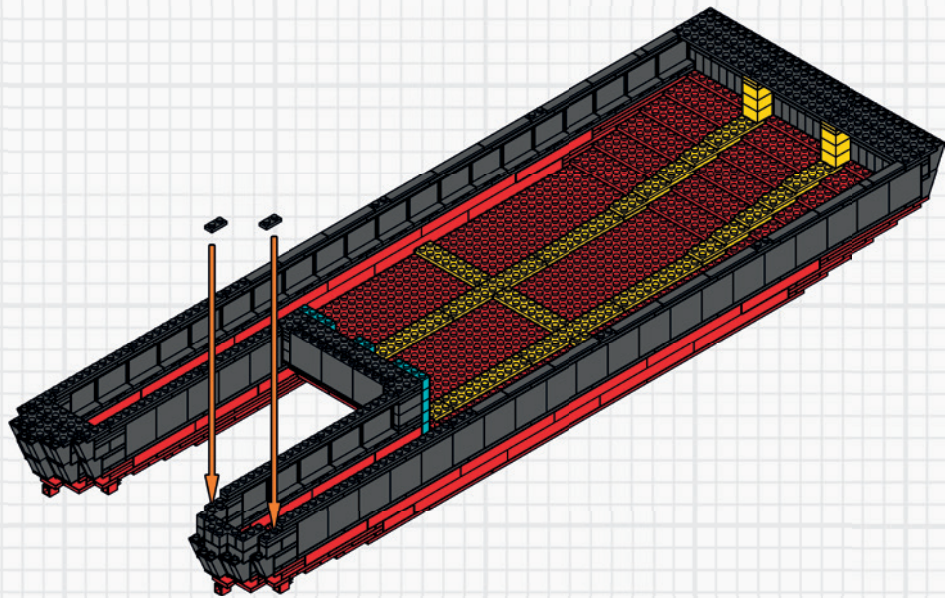
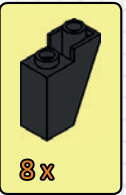
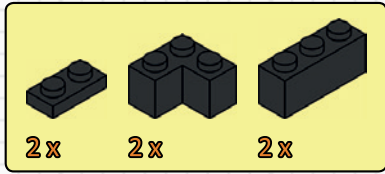
# Step 73



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# Step 74





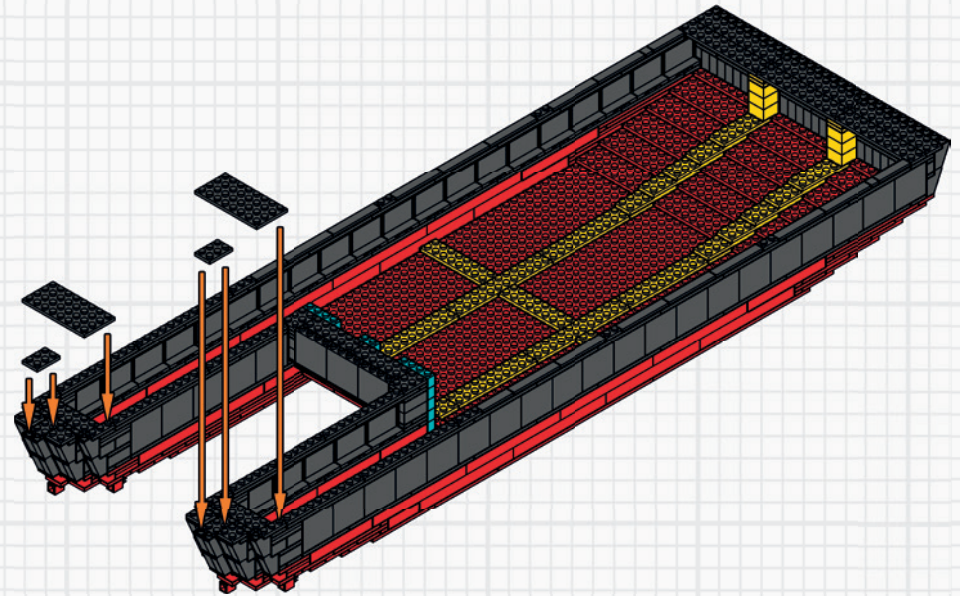
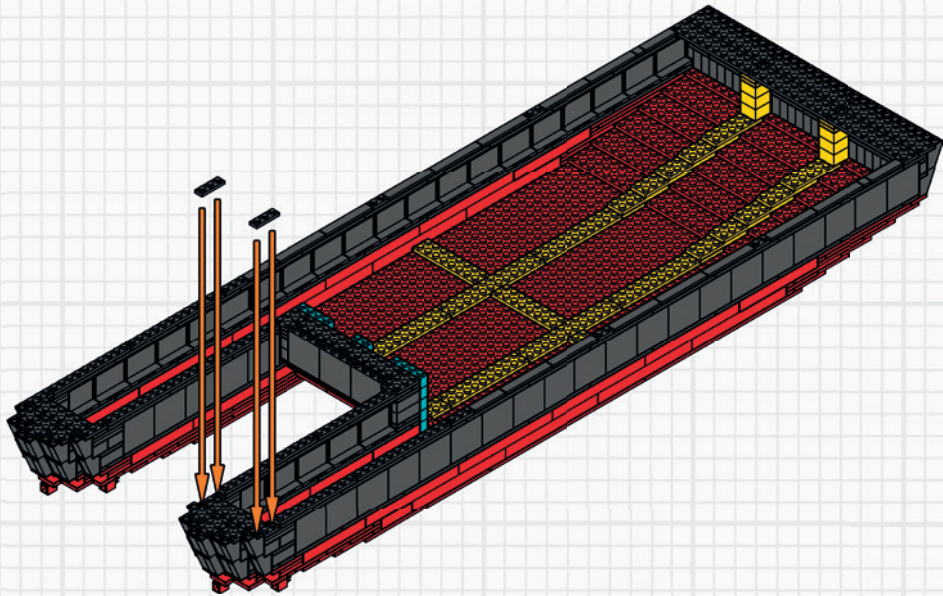
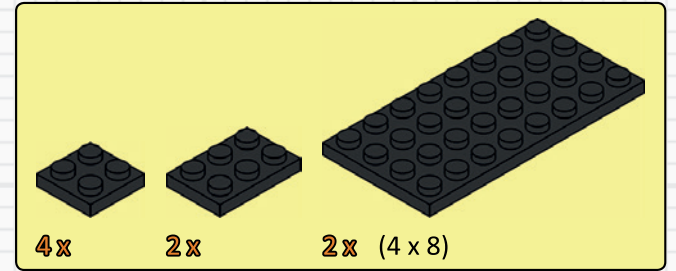
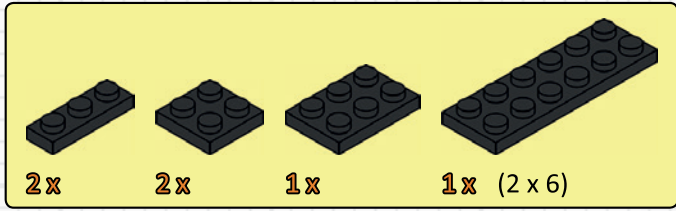
# Step 75



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# Step 76



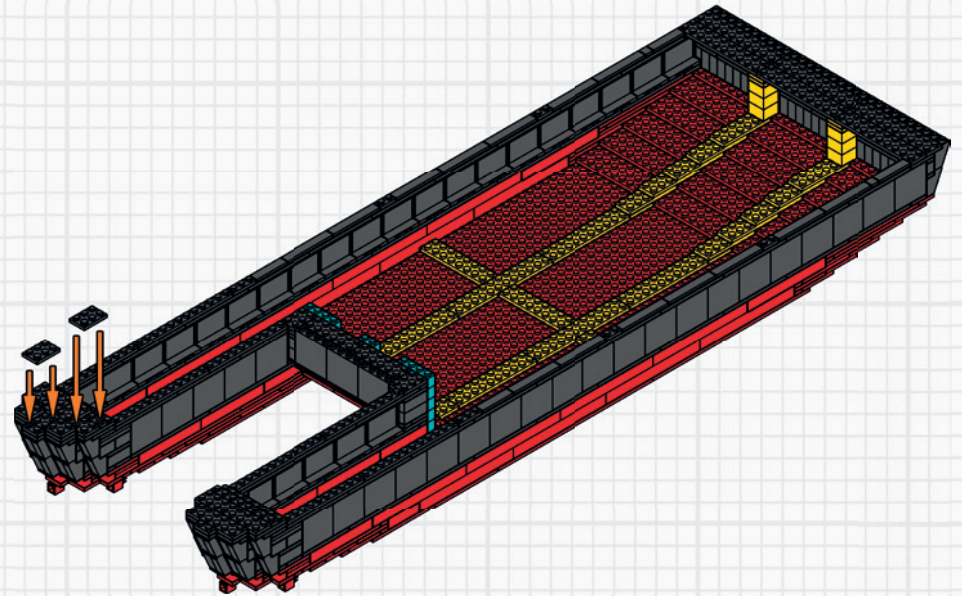
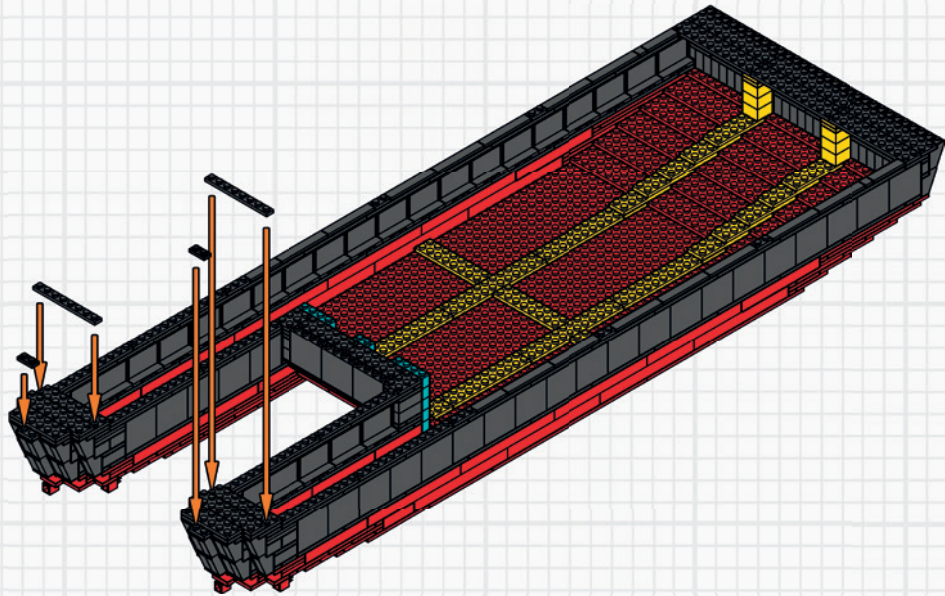
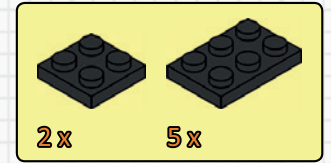
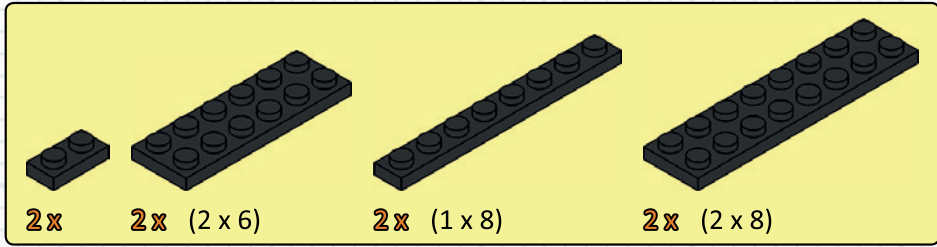
# Step 77



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# Step 78





# Step 79

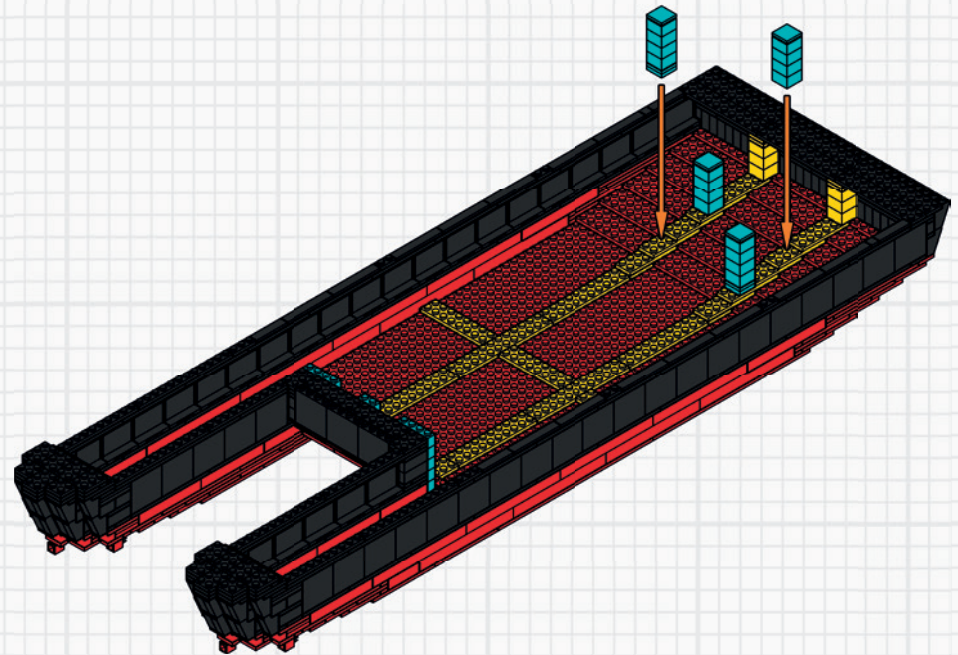
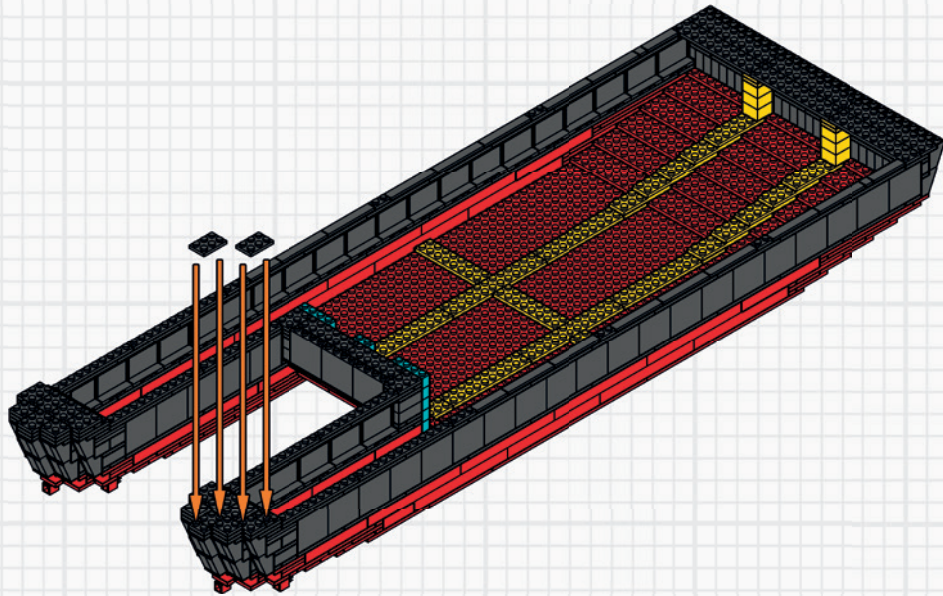
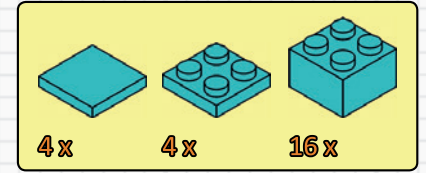
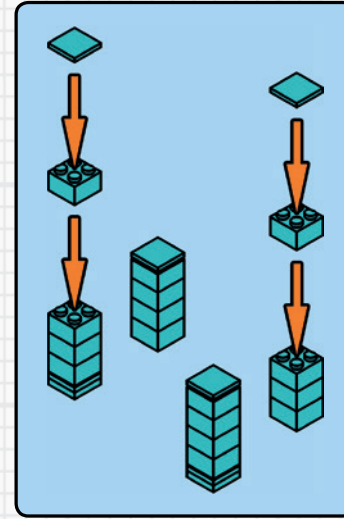
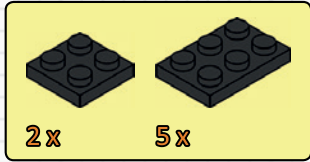


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# Step 80



# Step 81

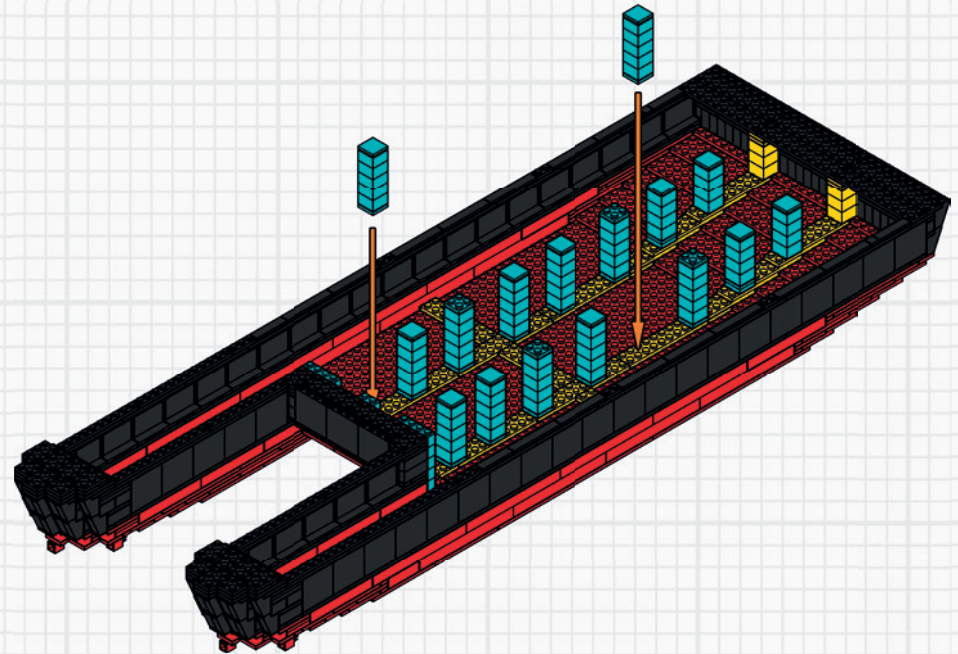
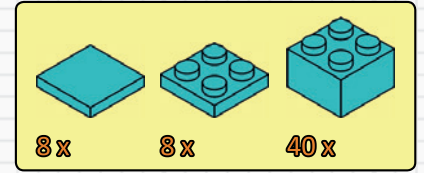
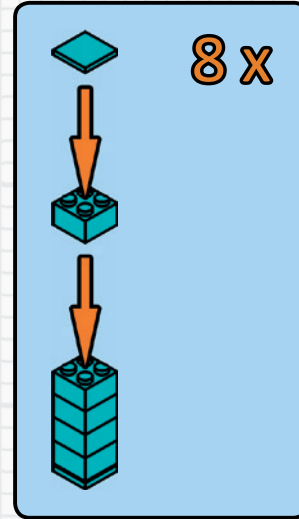
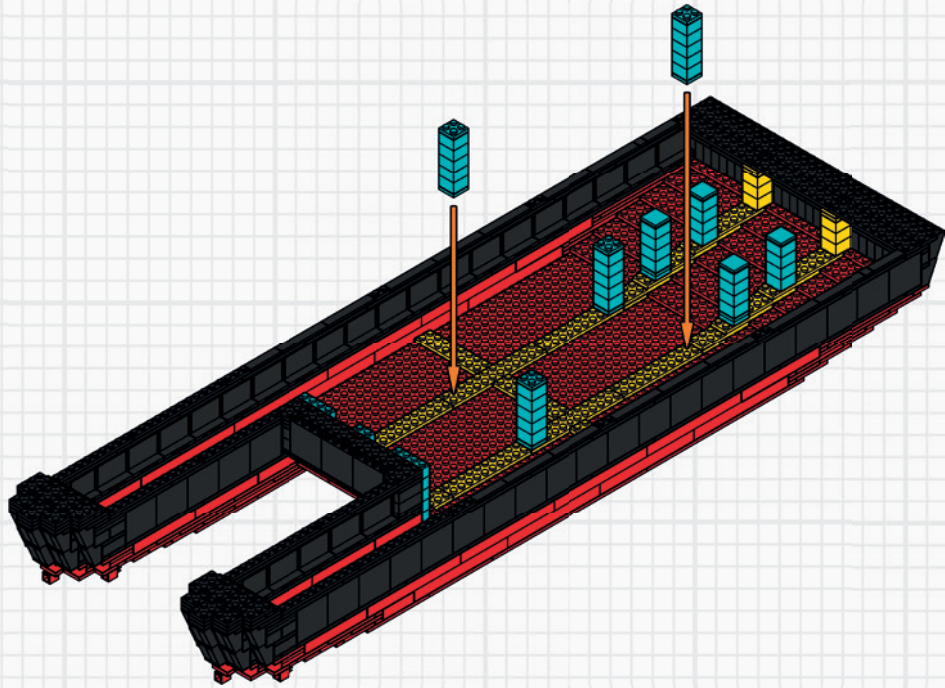
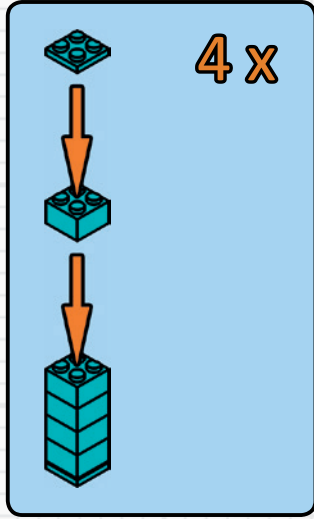
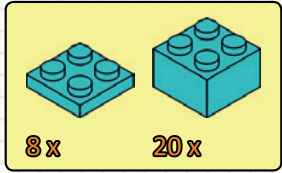


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# Step 82





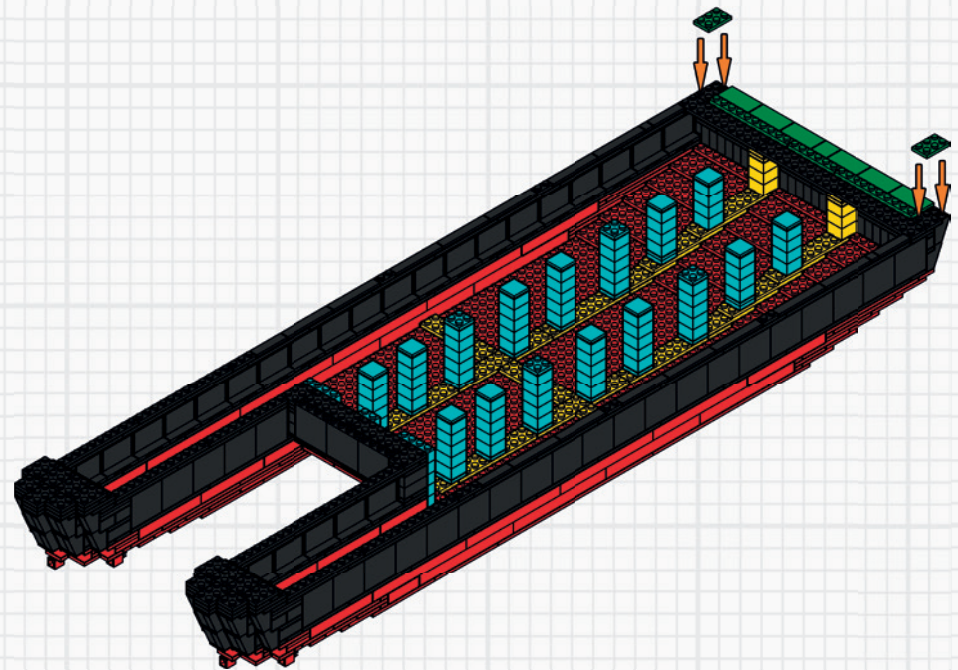
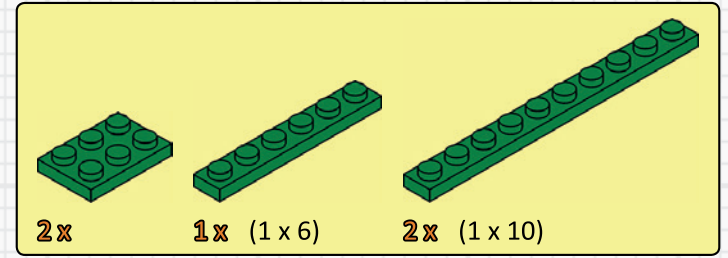
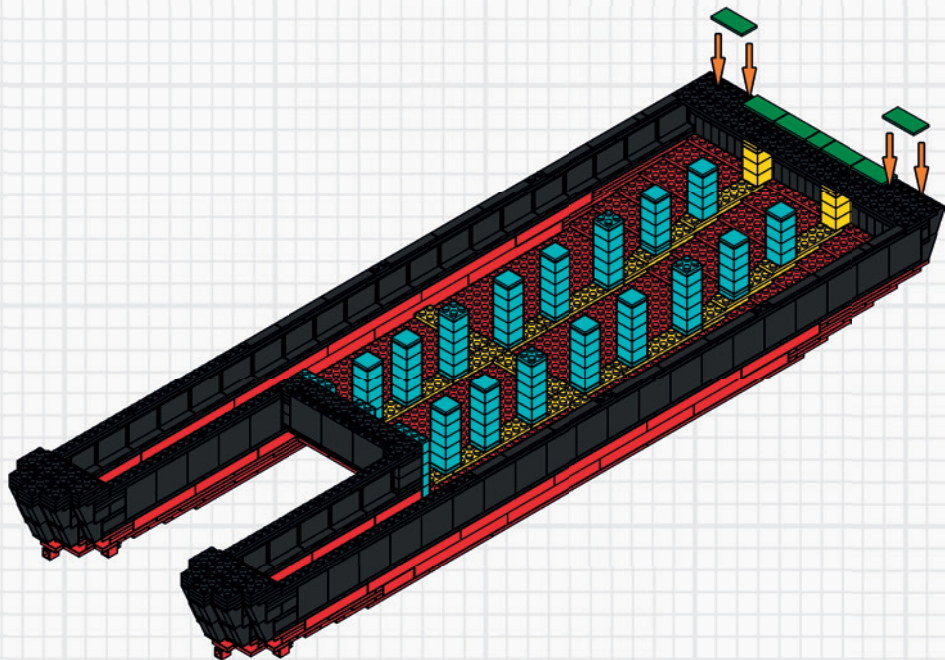
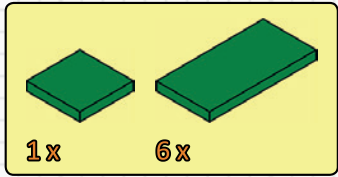
# Step 83



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# Step 84



# Step 85

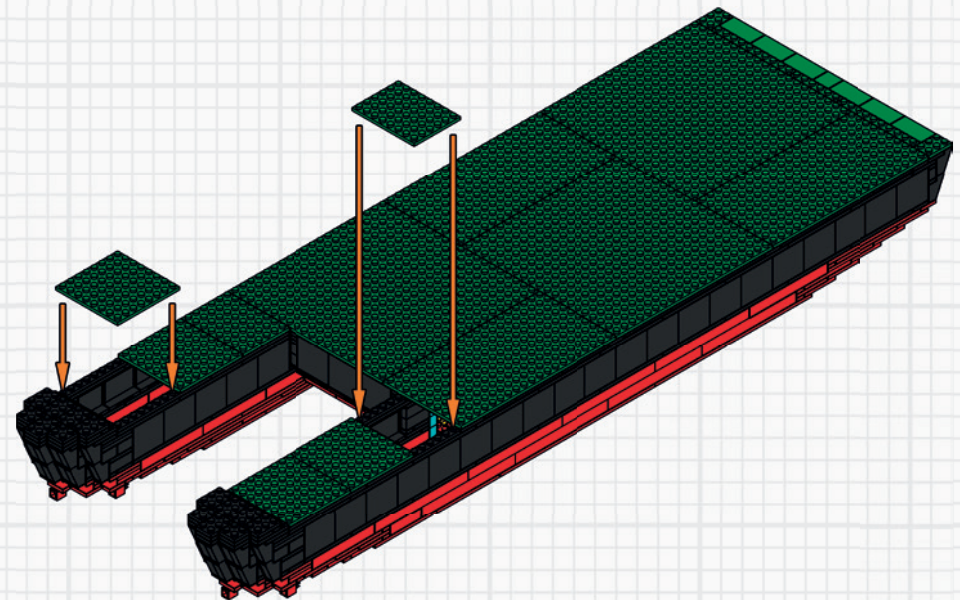
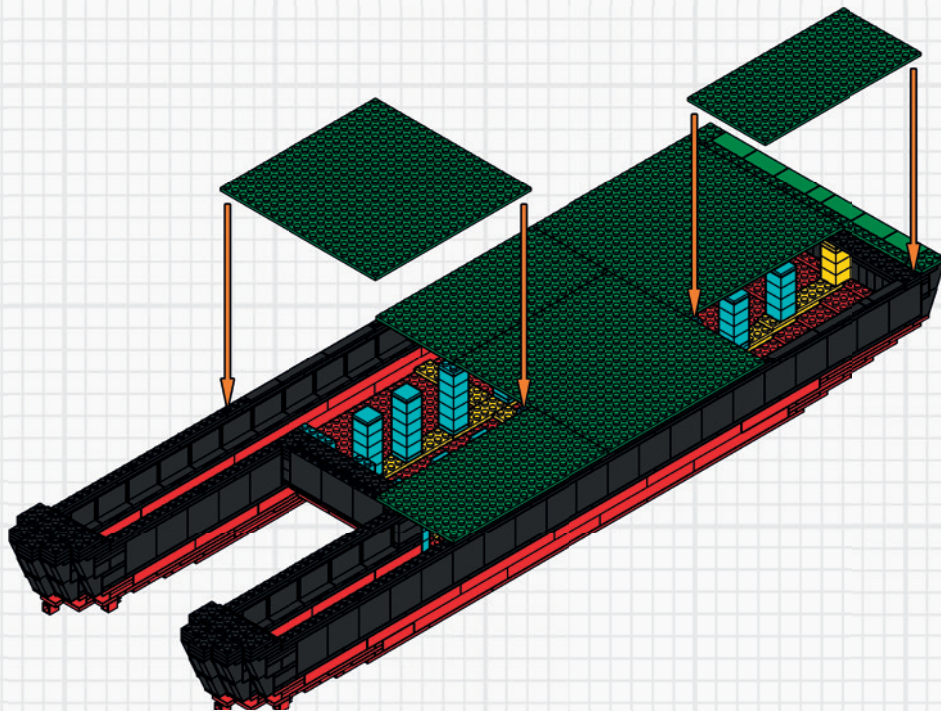
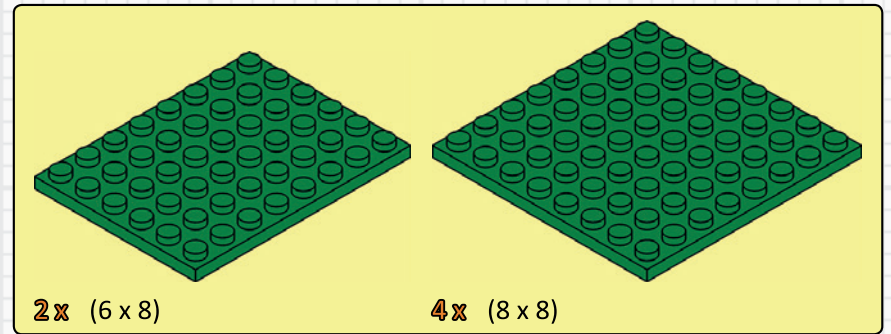
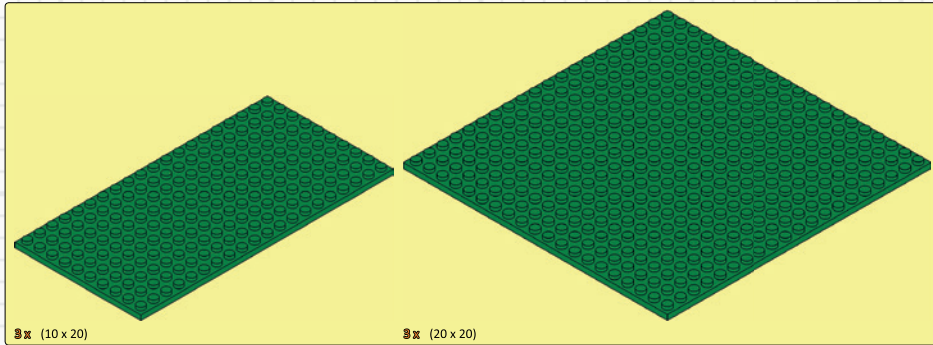


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elseas

# Step 86





# Step 87

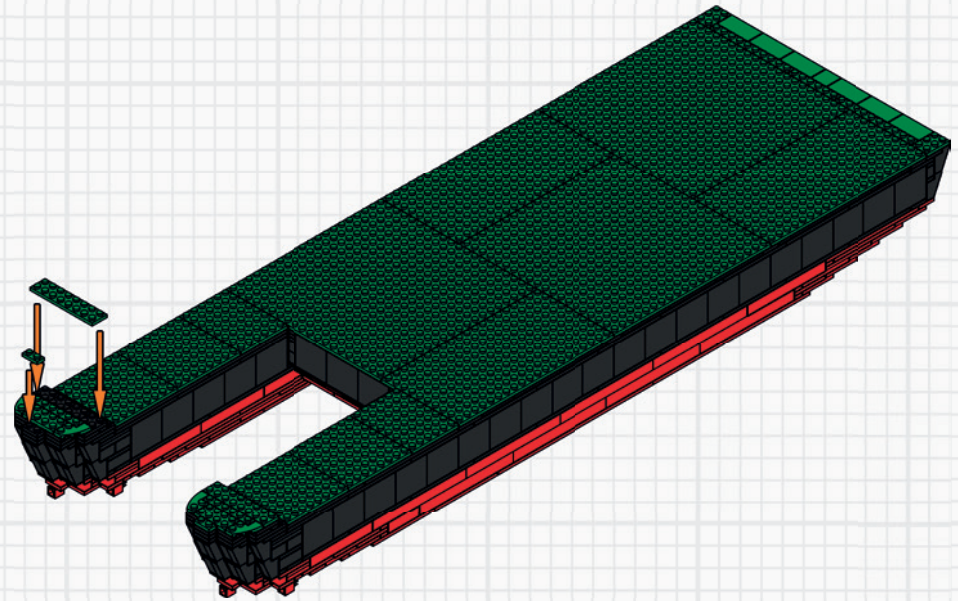
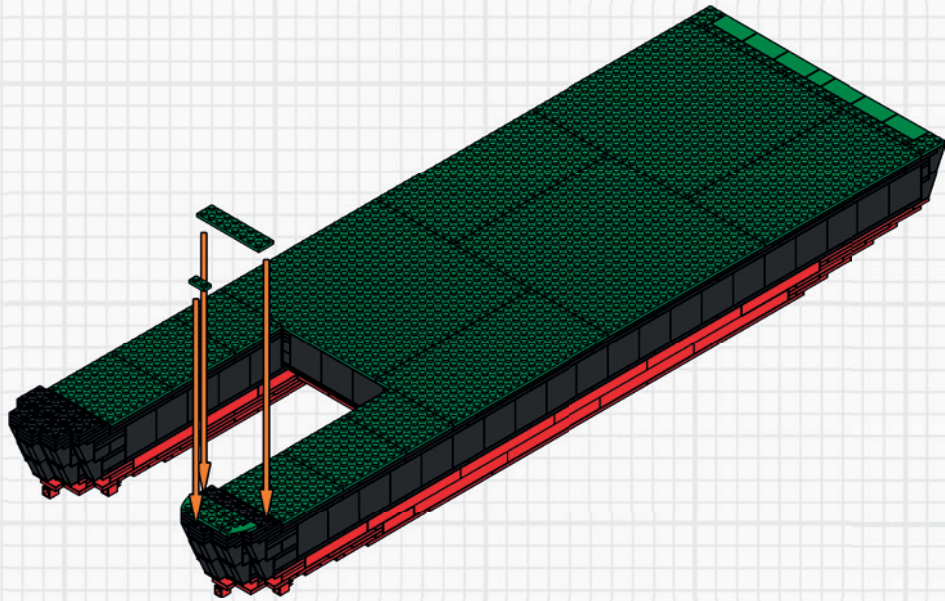
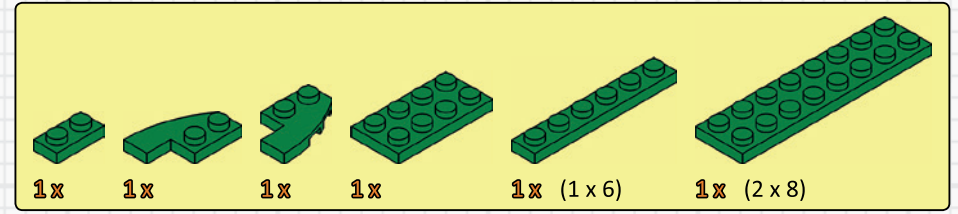
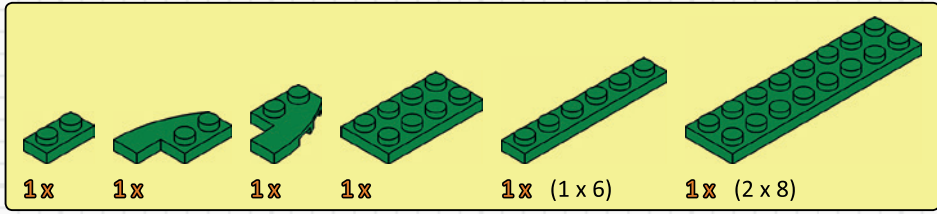


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# Step 88



# Step 89



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# Step 90

